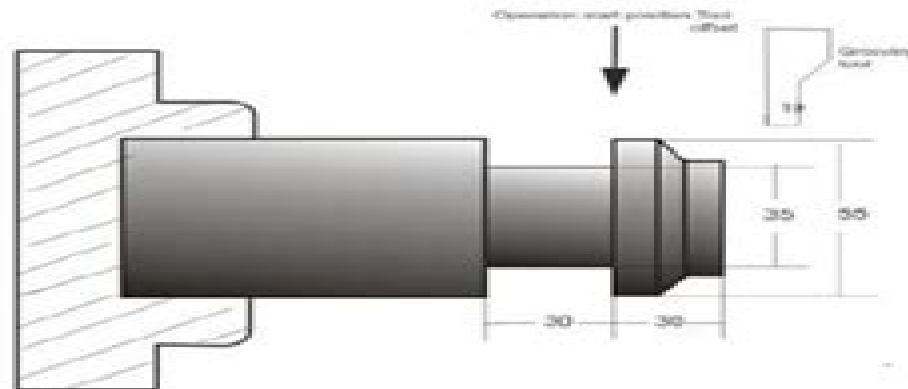


G75 FANUC CANNED CYCLE GROOVING CNC PROGRAM ..EXAMPLE

July 19, 2018 - [FANUC G75 GROOVING CYCLE \[T\]](#)



04521

N10 G90 G21 G99 F0.15 ;

N20 G50 S1500 ;

N30 M06 T01 01 ;

N40 M03 G96 S300 ;

N50 M08 ;

N60 G00 X57 Z-40 ;

N70 G75 R1 ;

N80 G75 X35 Z-60 P3000 Q9000 ;

N90 G00 X60 ;

N100 G28 U0 W0 ;

N110 M05 M30 ;

More examples.....!!!!

Canned Grooving Cycle For Fanuc

Bryan Hurst



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