

TEST REPORT FOR CLAUSING VERTICAL MILLING MACHINE

MODEL NO. 2000 SERIAL NO. 111111 TESTER NO. 123

IMPORTANT

Your new mill has been inspected for proper adjustment, operation and performance within the following limits for an inspection and machine test. To obtain the maximum accuracy and service life for this machine, carefully inspect and level the mill by following instructions provided. When working on almost any machine, please give SEMI the Model Number and Serial Number, and the number of the tester.

	1	LIMIT	.0005	ACTUAL	<u>.0005</u>
Base level indicator top of table perpendicular with column ways horizontal. With indicator adjusted to column, indicate both surfaces of block by lifting base 2" to 4".					
	2	LIMIT	.0005	ACTUAL	<u>.0005</u>
Base level indicator top of table perpendicular with column ways horizontal. With indicator adjusted to column, indicate both surfaces of block by lifting base 2" to 4".					
	3	LIMIT	.0005	ACTUAL	<u>.0005</u>
Table travel longitudinally indicator 2" above parallel with table dovetail. With indicator adjusted to column, indicate parallel table flat by moving table longitudinally 2" to 4".					
	4	LIMIT	.0005	ACTUAL	<u>.0005</u>
Table travel longitudinally indicator 2" above parallel with table dovetail. With indicator adjusted to column, indicate parallel table flat by moving table longitudinally 2" to 4".					

(Continued on Other Side)

Clausing 8530 Manual

Ian Pickup



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Table of Contents Clausing 8530 Manual

1. Understanding the eBook Clausing 8530 Manual
 - The Rise of Digital Reading Clausing 8530 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Clausing 8530 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Clausing 8530 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Clausing 8530 Manual
 - Personalized Recommendations
 - Clausing 8530 Manual User Reviews and Ratings
 - Clausing 8530 Manual and Bestseller Lists

5. Accessing Clausing 8530 Manual Free and Paid eBooks
 - Clausing 8530 Manual Public Domain eBooks
 - Clausing 8530 Manual eBook Subscription Services
 - Clausing 8530 Manual Budget-Friendly Options
6. Navigating Clausing 8530 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Clausing 8530 Manual Compatibility with Devices
 - Clausing 8530 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Clausing 8530 Manual
 - Highlighting and Note-Taking Clausing 8530 Manual
 - Interactive Elements Clausing 8530 Manual
8. Staying Engaged with Clausing 8530 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Clausing 8530 Manual
9. Balancing eBooks and Physical Books Clausing 8530 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Clausing 8530 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Clausing 8530 Manual
 - Setting Reading Goals Clausing 8530 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Clausing 8530 Manual
 - Fact-Checking eBook Content of Clausing 8530 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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