

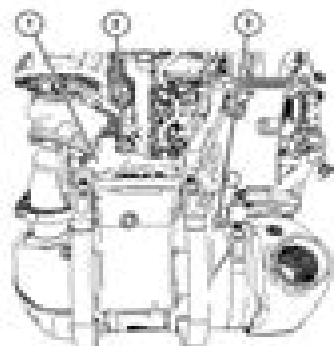


Figure 1: Cylinder Head Assembly

1. Install the following components in the following order:
  - a. Install the cylinder head gasket.
  - b. Install the cylinder head bolts.
  - c. Tighten the cylinder head bolts in the following order: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

Note: Ensure that the cylinder head gasket is properly seated and that the cylinder head bolts are properly tightened.

Tools:

1. Install the Cylinder Head Gasket (CGK) (See the Cylinder Head Gasket (CGK) section in the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure).
2. Install the Cylinder Head Bolts (CHB) (See the Cylinder Head Bolts (CHB) section in the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure).

Disassembly and Assembly

See the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

See the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

See the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

Inlet and Exhaust Valve Springs - Remove and Install - Cylinder Head Installed On The Engine

See the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

Removal Procedure

Table 1

Required Tools

| Tool | Part Number | Part Description        | Qty |
|------|-------------|-------------------------|-----|
| 1    | 900-0001    | Valve Spring Compressor | 1   |
| 2    | 900-0002    | Adapter                 | 1   |
| 3    | 900-0003    | Head                    | 1   |
| 4    | 900-0004    | Crankshaft Timing Tool  | 1   |
| 5    | 900-0005    | Timing                  | 1   |
| 6    | 900-0006    | Engine Timing Tool      | 1   |

1. The Crankshaft Timing Tool is used to the following:

1. The Crankshaft Timing Tool is used to the following:

Notes:

1. Remove the valve mechanism cover. Refer to the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.
2. Remove the valve shaft assembly. Refer to the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

Note: Refer to the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure.

NOTE:

Keep all parts clean from contamination.

Caution: Do not use right hand and do not use right hand.

Note: The following procedure should be followed to remove the valve springs when the cylinder head is installed in the engine. Refer to the Assembly and Installation, "Tools and Equipment" section of the manual for the correct procedure to remove the valve springs from a cylinder head that has been removed from the engine.

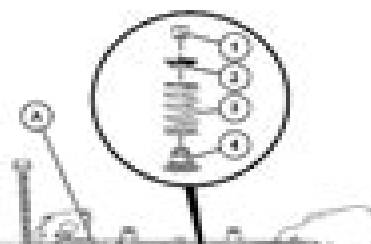
Note: Ensure that the appropriate point is in a top dead center before the valve spring is removed. Failure to ensure that the point is in top dead center may cause the valve to slip into the cylinder bore.

WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tools to remove the spring force.



# Caterpillar C3 Service Manual

**JR Anderson**



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