

DAIMLER PROCESS AUDIT PREPARATION, EXECUTION AND EVALUATION IN FAURECIA KOSICE

LUBOMIR LENGYEL

1 INTRODUCTION

Faurecia Slovakia, plant Kosice is a part of the company Faurecia which is leading supplier of automotive industry worldwide. Plant Kosice is a part of the Faurecia's business group Interior Systems and is specializing in the leather processing. Kosice plant is delivering Instrument Panels, Door Panels and various interior part of the cars covered with natural or artificial leather to 11 customers in Germany, France, Great Britain, South Africa, Poland and Slovakia. OEM's supplied by Kosice are PSA, Land Rover, Ford, and Volvo.

In order to enlarge portfolio of the supplied OEM's and also enter into the premium luxury segment of the cars it was decided on the group level to enter into the acquisition process of the current Mercedes-Benz S-class car.

S-class doorpanels and central console were in that time supplied by Faurecia's competitor in field of interior systems. An offer was placed to Daimler with intention to insource the production activities from the competitor. This offer was principally accepted by Daimler, so further negotiations with competitor, so as Daimler customer could follow-up.

As the result it was agreed to insource firstly central console of S-Class and based on the result of this insourcing further actions will be decided by Daimler. First and only condition placed by Daimler was to pass the Daimler Process Audit (DPA) on the S-class central console product coded internally by Daimler as W221 program.

2 METHODOLOGY

2.1 Used methodologies

This paper is describing the process of preparation to successful passing DPA. From process point of view VDA 6.3 standard has been the base accompanied with Daimler additions, driven by internal Faurecia Audit standard. Continual improvement process based on Deming's cycle has been applied.

Daimler Process Audit Preparation Execution And Evaluation

Raymond Ness



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Automotive Process Audits D. H. Stamatis, 2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers *Business Process Reengineering at Daimler Trucks - An evaluation of the project "Integration Accounting & Controlling"* Torben Hornung, 2017 **Practical Auditing Techniques for ISO/TS-16949** Raymond Ness, 2003 A pragmatic approach to the field of auditing for automotive industry auditors This book is also helpful to educate internal auditors and anyone who is involved with automotive production worldwide The contents are to the international specification from Geneva Switzerland IOS The book is aimed for those personnel in the technical field It is a step by step format with anecdotal references to actual occurrences from real experience in the auditing field

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