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LF45/55 series

CE ENGINE COOLING SYSTEM

Removing and installing

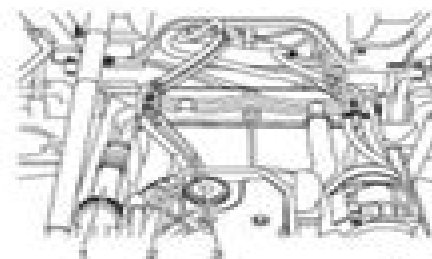
5.3 REMOVAL AND INSTALLATION, VISCOUS FAN CLUTCH

Removing the viscous fan clutch

1. Drain some of the coolant. See "Draining and filling".
2. Remove the air inlet hose with air inlet pipe between the intercooler and the inlet manifold (1).
3. Disconnect the heater hose (2) and bleed hose (3) on engine side and bend it to the front.
4. Remove the attachment nuts from the fan.
5. Remove the bolts attaching the viscous fan clutch to the drive flange. Remove the viscous fan clutch with the fan from the wind tunnel.

Note:

The viscous fan clutch must always be stored vertically.



Installing the viscous fan clutch

1. Place the new viscous fan clutch in the fan. Position it in the wind tunnel and fit the viscous fan clutch with the fan onto the drive flange.
2. Tighten the attachment nuts of the fan.
3. Fit the heater hose (2) and bleed hose (3).
4. Fit the air inlet hose with air inlet pipe between the intercooler and the inlet manifold (1).
5. Fill the cooling system. See "Draining and filling".
6. Run the engine and check that all connections are sealed properly.



Daf Lf45 Lf55 Service Repair Workshop Manual

Martynn Randall



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