

INSTALLATION SERVICE POINTS

>>A<< WATER INLET PIPE/O-RING INSTALLATION

1. Attach a new O-ring to each end of the water inlet pipe.
2. Wet the O-ring with water.

NOTE

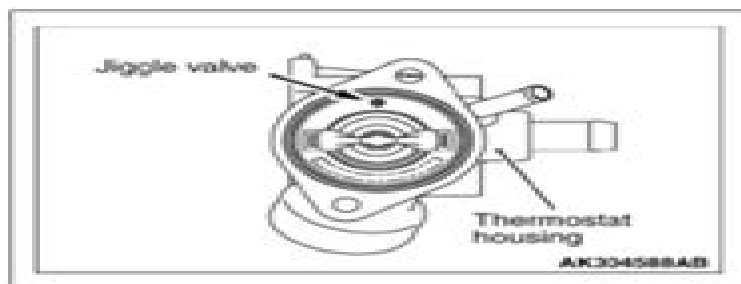
Keep the O-ring free of oil or grease.

>>B<< WATER OUTLET FITTING INSTALLATION

1. Apply a 3 mm diameter bead of FIPG to the indicated surface of the water outlet fitting.
Specified sealant: Permatex Ultra Grey Gasket Maker pt# 82194 or equivalent.
2. Install the housing quickly, (within 15 minutes) while the sealant is wet, and tighten the bolts to the specified torque.

NOTE

After installation, keep the sealed area away from the coolant for approximately one hour.



>>C<< THERMOSTAT INSTALLATION

1. Check that the rubber ring is undamaged and seated correctly in the thermostat flange.
2. Install the thermostat as shown in the illustration. The jiggle valve must be at the uppermost position.

Clark C20scl Forklift Service Manual

Kathleen Armour



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