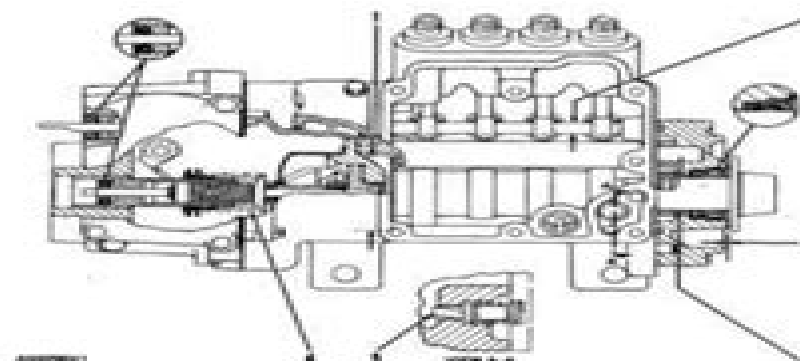


## FUEL INJECTION EQUIPMENT



Firing order (injection sequence) ..... 1, 3, 4, 2  
Injection timing before TDC (top center):

Fuel pump serial numbers to 044, 899 .....  $12^{\circ} 30' \pm 1^{\circ}$   
Fuel pump serial numbers, 044, 900 and up .....  $13^{\circ} 30' \pm 1^{\circ}$

Torque for bolt in hole for  
timing pin ..... 106  $\pm$  30 lb. in. (12.2  $\pm$  4.1 N-m)

Torque for bolts that hold governor weight carrier  
to camshaft ..... 90  $\pm$  10 lb. in. (10.2  $\pm$  1.1 N-m)

(1) Diameter of rear bearing surface (journal) of the camshaft  
(new) ..... 2.3720  $\pm$  .0005 in. (60.349  $\pm$  0.013 mm)  
Bore in the rear bearing for the  
camshaft (new) ..... 2.3750  $\pm$  .0005 in. (60.325  $\pm$  0.013 mm)  
Maximum permissible clearance between the bearing  
and the camshaft bearing surface (journal)  
(worm) ..... .006 in. (0.15 mm)

(2) Diameter of fuel control shaft  
(new) ..... .3500  $\pm$  .0003 in. (8.966  $\pm$  0.008 mm)  
Bore in the housing for fuel control shaft  
(new) ..... .3543  $\pm$  .0005 in. (8.999  $\pm$  0.013 mm)  
Maximum permissible clearance between the bore  
in the housing and the fuel control shaft  
(worm) ..... .003 in. (0.08 mm)

(3) End play for camshaft with sleeve installed  
(new) ..... .023  $\pm$  .018 in. (0.58  $\pm$  0.46 mm)

NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

(4) Governor spring:  
Make reference to the chart "GOVERNOR SPRINGS."

(5) Bypass valve:  
Make reference to the chart "BYPASS VALVE SPRINGS."

(6) Diameter of front bearing surface (journal) of the  
camshaft (new) ..... .9990  $\pm$  .0005 in. (25.375  $\pm$  0.013 mm)  
Bore in the front bearing for the camshaft  
(new) ..... 1.0005  $\pm$  .0005 in. (25.413  $\pm$  0.013 mm)  
Maximum permissible clearance between the bearing  
and the camshaft bearing surface (journal)  
(worm) ..... .003 in. (0.08 mm)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST  
PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

# Cat 3304 Engine Manual

**Léo Pomar**



## **Cat 3304 Engine Manual:**

## Enjoying the Tune of Appearance: An Emotional Symphony within **Cat 3304 Engine Manual**

In a world eaten by monitors and the ceaseless chatter of instantaneous communication, the melodic splendor and psychological symphony produced by the written term frequently diminish into the back ground, eclipsed by the constant noise and distractions that permeate our lives. Nevertheless, nestled within the pages of **Cat 3304 Engine Manual** a marvelous fictional prize overflowing with fresh thoughts, lies an immersive symphony waiting to be embraced. Constructed by a wonderful musician of language, this charming masterpiece conducts viewers on an emotional trip, well unraveling the concealed songs and profound influence resonating within each cautiously constructed phrase. Within the depths of this moving examination, we shall investigate the book is central harmonies, analyze their enthralling publishing style, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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### **Table of Contents Cat 3304 Engine Manual**

1. Understanding the eBook Cat 3304 Engine Manual
  - The Rise of Digital Reading Cat 3304 Engine Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Cat 3304 Engine Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Cat 3304 Engine Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 3304 Engine Manual

- Personalized Recommendations
  - Cat 3304 Engine Manual User Reviews and Ratings
  - Cat 3304 Engine Manual and Bestseller Lists
5. Accessing Cat 3304 Engine Manual Free and Paid eBooks
    - Cat 3304 Engine Manual Public Domain eBooks
    - Cat 3304 Engine Manual eBook Subscription Services
    - Cat 3304 Engine Manual Budget-Friendly Options
  6. Navigating Cat 3304 Engine Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Cat 3304 Engine Manual Compatibility with Devices
    - Cat 3304 Engine Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Cat 3304 Engine Manual
    - Highlighting and Note-Taking Cat 3304 Engine Manual
    - Interactive Elements Cat 3304 Engine Manual
  8. Staying Engaged with Cat 3304 Engine Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Cat 3304 Engine Manual
  9. Balancing eBooks and Physical Books Cat 3304 Engine Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Cat 3304 Engine Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Cat 3304 Engine Manual
    - Setting Reading Goals Cat 3304 Engine Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Cat 3304 Engine Manual

- Fact-Checking eBook Content of Cat 3304 Engine Manual
- Distinguishing Credible Sources

### 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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