

GUJARAT TECHNOLOGICAL UNIVERSITY
B. E. - SEMESTER – VII • EXAMINATION – WINTER 2012

Subject code: 171903

Date: 01/01/2013

Subject Name: Computer Integrated Manufacturing

Time: 10.30 am - 01.00 pm

Total Marks: 70

Instructions:

1. Attempt any five questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) What are the basic components of numerical control system Draw and discuss function of each component. **04**
 (b) Explain the term "Work Volume "with respect to robots. **03**
 (c) Enlist benefits of flexible manufacturing system. **03**
 (d) Process rationalization and standardization is a benefit derived from CAPP. Explain. **04**
- Q.2** (a) Why is part classification and coding required in GT. Explain OPTIZ system of coding. **07**
 (b) Explain with neat sketch AS/RS system used in FMS **07**
OR
 (b) Explain the types of flexibilities in FMS and discuss the factors on which these flexibilities depend. **07**
- Q.3** (a) List the various models of CIM. Explain anyone in detail. **07**
 (b) Explain with neat diagram retrieval type CAPP. **07**
OR
- Q.3** (a) What is CIM. Discuss the components of CIM. **07**
 (b) Explain with neat diagram generative type CAPP. **07**
- Q.4** (a) Draw neat sketches and explain various robot configurations. **07**
 (b) Discuss various applications of robots. **07**
OR
- Q.4** (a) Explain the commonly used robot programming languages giving examples. **07**
Q.4 (b) Draw a vertically articulated robot. Explain its working showing work envelope, degree of freedom and discuss its applications. **07**
- Q.5** (a) What are canned cycles? What is the difference between a canned cycle and subroutine ? Discuss how a canned cycle can be useful in writing a part program. **07**
 (b) Write a part program for component shown in Figure.1. **07**
OR
- Q.5** (a) What are the different geometric statements used to write part program using APT? Discuss each statement with a suitable example **07**
 (b) Explain with the help of part programming , the concept of subroutine and do loops for programming the component shown in Figure.2 **07**

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JS Bruner



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