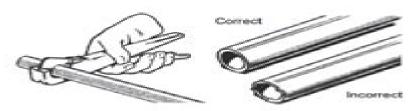
Making Crimp Connection With A Copper Crimp Ring

Making Crimp Connections

Follow these instructions carefully to ensure proper crimp connections.



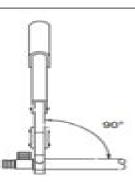
 The tubing should be cut squarely and evenly without burns. Uneven, jagged or irregular cuts will produce unsatisfactory connections.



Slide the correct size blackened copper crimp ring over the tubing end.



- 3a. Insert the fitting into the pipe to the shoulder or tube stop. Position the ring 1/8" to 1/4" from the end of the tubing for tubing sizes 3/8" to 1 1/4".
- Insert the fitting into the pipe to the shoulder or tube stop.
 Position the ring 1/4" to 3/8" from the end of the tubing for tubing sizes 1 1/2" and 2".



 The ring must be attached straight. Center the crimping tool jaws exactly over the ring. Keep the tool at 90° and close the handles completely. DO NOT CRIMP TWICE.

Making Crimp Connections (Continued on page 8).

8 | Installation Guidelines for C8 Supplies Ltd. VIPERTTM Potable Water Systems and VIPERTTM Radiant Heating Systems with Crimp Insert Fittings

Concert 2 Install Guide

David Day, Valda Hilley

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Table of Contents Concert 2 Install Guide

- 1. Understanding the eBook Concert 2 Install Guide
 - The Rise of Digital Reading Concert 2 Install Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Concert 2 Install Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Concert 2 Install Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Concert 2 Install Guide
 - Personalized Recommendations
 - Concert 2 Install Guide User Reviews and Ratings
 - Concert 2 Install Guide and Bestseller Lists
- 5. Accessing Concert 2 Install Guide Free and Paid eBooks

- Concert 2 Install Guide Public Domain eBooks
- Concert 2 Install Guide eBook Subscription Services
- Concert 2 Install Guide Budget-Friendly Options
- 6. Navigating Concert 2 Install Guide eBook Formats
 - o ePub, PDF, MOBI, and More
 - Concert 2 Install Guide Compatibility with Devices
 - Concert 2 Install Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Concert 2 Install Guide
 - Highlighting and Note-Taking Concert 2 Install Guide
 - Interactive Elements Concert 2 Install Guide
- 8. Staying Engaged with Concert 2 Install Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Concert 2 Install Guide
- 9. Balancing eBooks and Physical Books Concert 2 Install Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Concert 2 Install Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Concert 2 Install Guide
 - Setting Reading Goals Concert 2 Install Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Concert 2 Install Guide
 - Fact-Checking eBook Content of Concert 2 Install Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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