

After the commutator and bracket is removed, lift off yoke (1) (Fig. 14). Remove shift lever pivot screw (4).



Fig. 15

- | | |
|--------------------|-----------------------|
| 1 - Armature | 3 - Shift lever |
| 2 - Center bearing | 4 - Drive end bracket |

Lift the armature and the center bearing (2) as shown in (Fig. 15), then disengage shift lever (3) and separate the armature from drive end bracket (4).

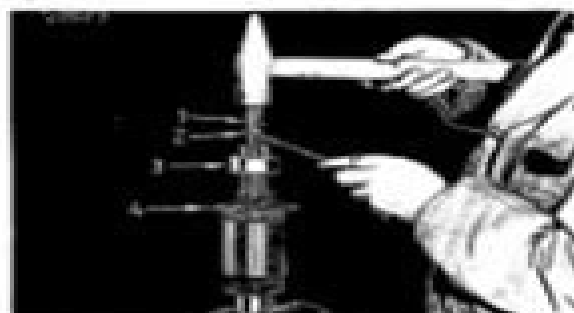


Fig. 16

- | |
|---------------------------------|
| 1 - Hollow drift |
| 2 - Pinion stop |
| 3 - Overrunning clutch assembly |
| 4 - Center bearing |

Drive pinion stop (2) off the snap ring, using hollow drift (1) (Fig. 16).

Remove the snap ring and slide parts (2 - 4) off the shaft end.

Fig. 17

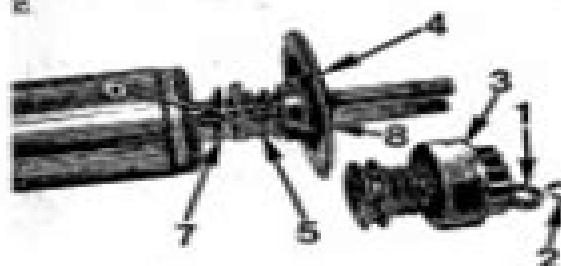


Fig. 17

- | | |
|---------------------------------|-------------------|
| 1 - Pinion stop | 5 - Brake spring |
| 2 - Snap ring | 6 - Thrust washer |
| 3 - Overrunning clutch assembly | 7 - Brake disk |
| 4 - Center bearing | 8 - O-ring |

Remove parts (4 - 8) (Fig. 17) from the armature shaft, if so equipped.

Disassembly (1.8 kW Starting Motor only)

Remove dust cover.

Disconnect leads and remove brushes.

Disconnect field lead from solenoid.

Remove the two stud nuts to free the commutator and bracket.

Pull the end bracket from the armature shaft and lift off the yoke.

Remove studs (2), screw (3) and bolts (5) (Fig. 18).

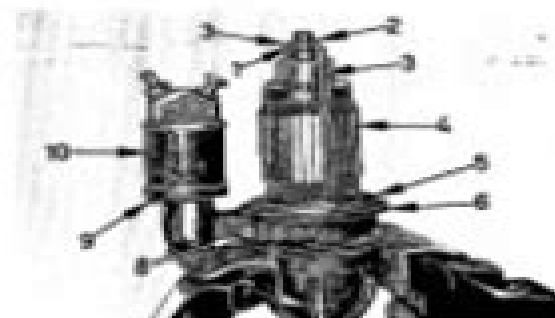


Fig. 18

1.8 kW starting motor, commutator and bracket and yoke removed

- | | |
|-----------------------|---------------------------------|
| 1 - Contact washer | 7 - Pinion stop |
| 2 - Studs | 8 - Shift lever pivot pin screw |
| 3 - Screw | 9 - Thrust bolt |
| 4 - Armature | 10 - Solenoid |
| 5 - Center bearing | |
| 6 - Drive end bracket | |

Case 845 XI Operating Manual

Katrin Zwirgmaier



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