

SPEEDHONE SPECIFICATIONS

DIAMETER RANGE

1.143-79.375mm (0.045-3.125") other sizes to special order.

SPINDLE SPEED

Infinitely variable through the following speed range: 200-2500rpm.

ROTATION MOTOR

1.5kW (2 HP).

STROKE (E^A ONLY)

Infinitely adjustable from 0-155mm (0-6").

RECIPROICATION SPEED (E^A ONLY)

Infinitely variable between 60-350 double strokes/min.

RECIPROICATION MOTOR (E^A ONLY)

0.37kW (½HP).

STONE FEED (E^A ONLY)

Pre-set, automatically controlled feed rate with fine manual adjustment and dial indicator reading.

STONE PRESSURE

Infinitely variable within two ranges, light or heavy, pre-set or adjustable during cycle.

HONING FLUID

45.46 litre (10 gallons)

T.E.F.C. motorised pump 0.12kW (½HP).

LIGHT

25V lamp, adjustable arm.

SIZE CONTROL (E^A ONLY)

Auto size cut-off in conjunction with microswitch and metric dial indicator. In process timer, range 0-10 min. Other ranges available. Single or multi-stone plug sizing.

SIZE CONTROL (E^M ONLY)

Dial indicator.

GAUGING

Air gauging available.

ELECTRICAL EQUIPMENT

Conforms to BS 2771 and I.E.C. 204/82.

ELECTRICAL SUPPLY

220/240V, 1ph, 50hz or 380/420V, 3ph, 50hz standard. Other supply voltages to special order.

AIR REQUIREMENTS

Minimum 0.1m³/hr at 5.5BAR (0.06 cu.ft./minute at 80 p.s.i.) Additional 1m³ at 5.5BAR (0.6 cu.ft./minute at 80 p.s.i.) where air gauging required. (Manual needs air for gauging only).

COLOUR

Larkspur Blue BS 4800 20C37
Other colours quoted to special order

SHIPPING DETAILS (E^A ONLY)

Case approx. 162 x 121 x 168cm

Net wt. 298 Kg.

Gross wt. 478 Kg approx.

SHIPPING DETAILS (E^M ONLY)

Case approx. 121 x 121 x 168cm

Net wt. 225 Kg.

Gross wt. 362 Kg approx.

All dimensions approximate.

Due to our policy of continuous product development, we reserve the right to change any specification without prior notice.

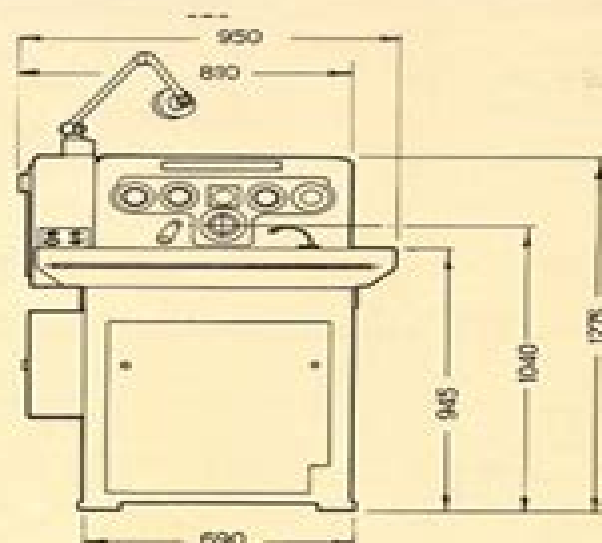
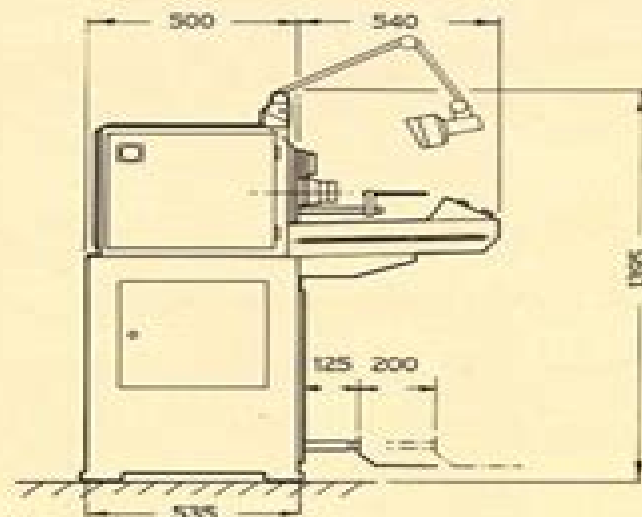


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