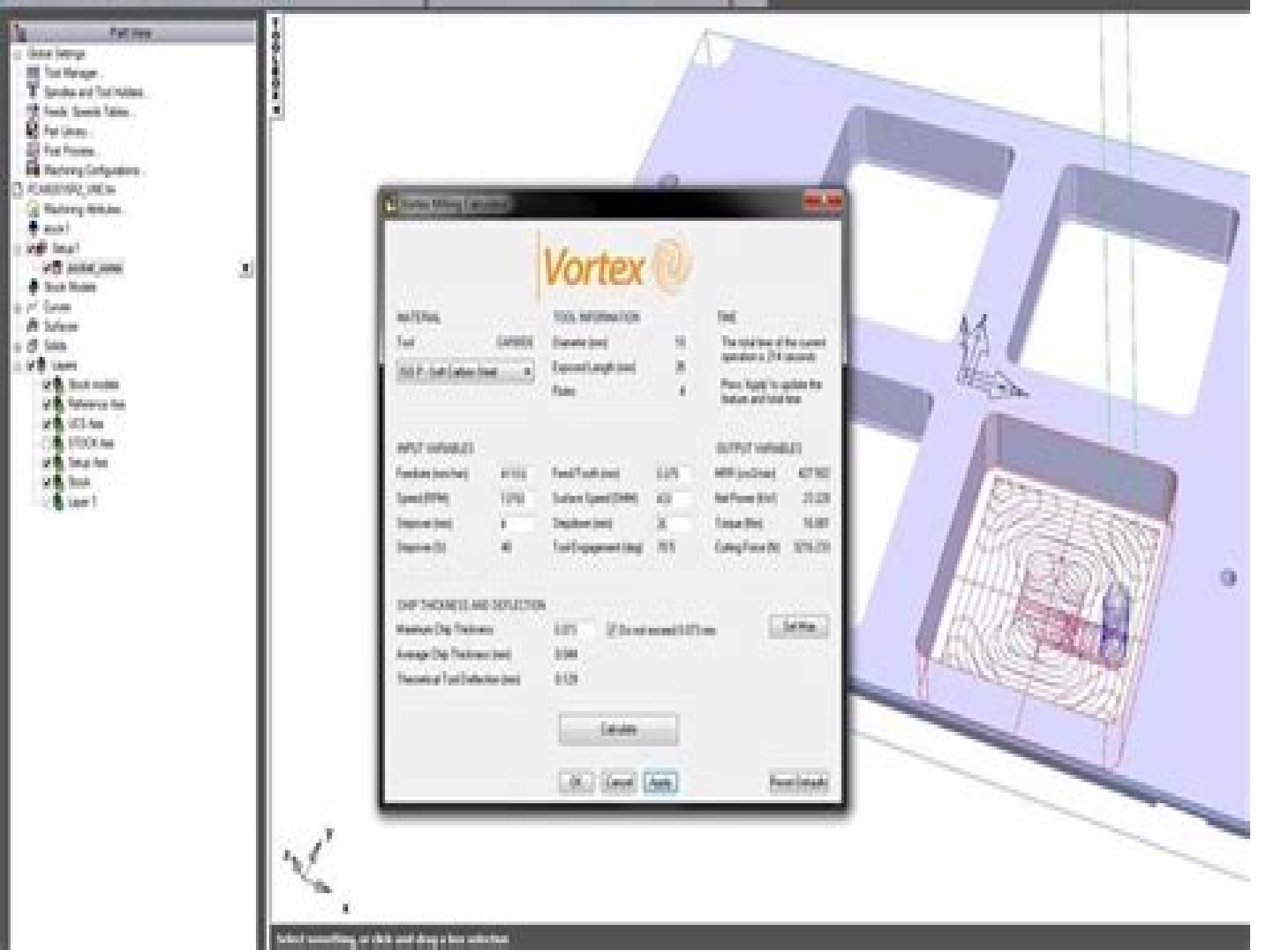




Full View

TOOLBOX

1

2



Select something to click and drag a box selection

Vortex

MATERIAL		TOOL INFORMATION		FEED
Tool	CARBIDE	Endmill (mm)	10	The magnitude of the current operation is 1/4 seconds
Tool P - Tool (Endmill) (mm)		Expanded Length (mm)	20	Press 'Apply' to update the feature and tool tree
		Flute	4	

INPUT PARAMETERS		OUTPUT PARAMETERS	
Feedrate (mm/min)	2110	Feed/Tooth (mm)	0.076
Speed (RPM)	1200	Surface Speed (MM/S)	432
Depth (mm)	1	Depth (mm)	20
Depth (in)	0.039	Feed Engagement (mm)	0.1
Depth (in)	0	Cutting Force (N)	1276.170

CHIP THICKNESS AND DEFLECTION	
Maximum Chip Thickness	0.075 ☐ If Do not exceed 0.075 mm Set Max
Average Chip Thickness (mm)	0.064
Theoretical Tool Deflection (mm)	0.120

Delcam Feature Milling Reference Manual

Jiyuan Zhang



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