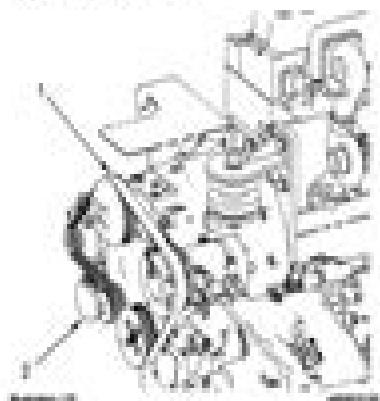


Belt - Inspect/Replace

Inspect

Note: If a new belt is installed, check the tire on the belt tensioner (2) after 30 minutes of operation. A belt is considered to be used after 30 minutes of operation.

1. Park the machine on level ground. Fully retract the boom and fully lower the boom. Move the transmission control to the NEUTRAL position and engage the parking brake. Shut off the engine.
2. Open the engine enclosure.

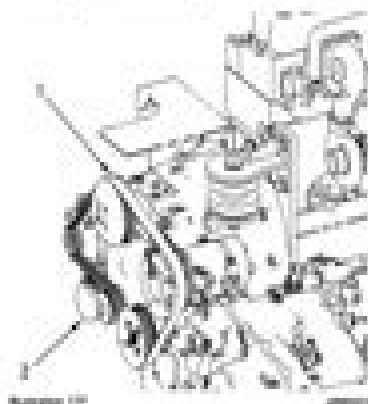


3. Inspect the condition of belt (1).
4. Replace the belt if any of the following conditions exist:
 - excessive cracking
 - excessive wear
 - excessive damage
5. Inspect the free arm stop of the belt tensioner (2). The free arm stop must be aligned with the black line which is on the dorsal of belt tensioner (2). If the free arm stop is in the red area, replace the belt.
6. Close the engine enclosure.

Replace

1. Park the machine on level ground. Fully retract the boom and fully lower the boom. Move the transmission control to the NEUTRAL position and engage the parking brake. Shut off the engine.
2. Open the engine enclosure.
3. Turn the battery disconnect switch to the OFF position.

4. Remove the retaining bolts for the fan guard. Slide the guard out of the engine enclosure.



5. Release the tension on the belt (1). Insert a 12.7 mm (0.50 inch) pin into the square hole in the belt tensioner (2) and pry the belt tensioner in a clockwise direction.
6. Remove the belt from the pulleys. Feed the belt over the fan.
7. Install the new belt around the pulleys. Pry the belt tensioner in a clockwise direction. Install the belt around the belt tensioner. Release the belt tensioner in order to put tension on the belt. The routing of the belt is shown in Illustration 177.
8. Install the fan guard and tighten the retaining bolts to a torque of 15 x 0.44 m (11 x 0.2 ft ft).
9. Turn the battery disconnect switch to the ON position.
10. Close the engine enclosure.

Boom Chain - Inspect/ Lubricate

Note: The information that follows will only relate to machines that have a three-section boom.



1. Remove the boom extension chain and boom retraction chain. The boom extension chain and boom retraction chain must be removed from the boom for inspection. After removal, measure the chains for wear. Chains which are serviceable must be lubricated before re-installing the chains. For the correct procedures, refer to the Hydraulic System Systems Operation, Testing and Adjusting, "Boom Chain - Clean/Inspect/Lubricate" or refer to your Caterpillar dealer for details.

Boom Chain Tension -Check/ Adjust

NEUTRAL

You must read the warnings and instructions which are contained in the safety section of this manual. Before you perform any operation or maintenance procedures ensure you understand the warnings and instructions.

Check Condition

1. Park the machine on level ground. Fully retract the boom and lower the boom.
2. Remove the cover from the rear of the chains.
3. A limited inspection of the chains can be made through the rear of the boom. The boom extension chain can be inspected by fully extending the boom and looking on top of the intermediate section. If the chains are corroded, the chains must be removed from the boom for cleaning and a full inspection. If the chains require lubricant, the chains must be removed from the boom for cleaning and a full inspection. Refer to the Hydraulic System Systems Operation, Testing and Adjusting, "Boom Chain - Clean/Inspect/Lubricate" or consult your Caterpillar dealer.

4. Install the cover on the rear of the boom.

Check and Adjust the Chain Tension

1. Slacken the extension chain and the retraction chain slightly. Raise the boom to the maximum angle and retract the boom. This ensures that all sections of the boom are fully retracted. If the retraction chain requires adjustment and the boom is returned to a lowered position, all the sections will not fully retract.

WARNING

The boom can fall if a control is moved or if a hydraulic component fails. This can cause personal injury or death. Support the boom with stands. Do not rely on the cylinder to hold the boom up.



2. Lower the boom to the horizontal position and install a suitable stand under the first section in order to prevent the boom from falling unexpectedly. To properly support the boom, use the following tools:

Item 1:

Required Tools		
Part Number	Description	Quantity
85-7641	Tube	1
85-0486	Stand	1
85-7615	Pin	1
85-7625	Cable	1
85-0498	Swivel	1

3. Lower the boom to a position just above the stand and stop the engine.

Cat Telehandler Manual

Rachel S Tattersall



Cat Telehandler Manual:

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