



Illustration 3:

g01240884

Pump Compartment 336D

(9) Pressure tap (drive pump pressure)

(10) Pressure tap (idler pump pressure)

(11) Pressure tap (power shift pressure)

3. Install a pressure gauge with a 6000 kPa (870 psi) capacity on pressure tap (11) for the power shift.
4. Install a pressure gauge with a 60000 kPa (8700 psi) capacity on pressure tap (9) for the drive pump.
5. Start the engine.
6. Place the machine controls at the following settings: engine speed dial 10 and AEC switch OFF. Refer to Testing and Adjusting, "Engine Performance - Test (Engine Speed)" for the machine for engine rpm settings.
7. Warm the hydraulic oil to 50 °C (122 °F).
8. Set the pilot pressure to the specifications in Testing and Adjusting, "Relief Valve (Pilot) - Test and Adjust" for the machine.
9. Use the following procedure to access the "SERVICE" mode of the monitor.
 - a. From the default screen, press the main menu key (4).
 - b. Use the right key (2) or the left key (5) in order to scroll through the menu options.
 - c. When the "SERVICE" option is highlighted, press the OK key (8).

Note: In order to access the "SERVICE" screen, the password for service must be entered.

 - d. When "PASSWORD" screen appears, use the right key (2) and the left key (5) in order to scroll through the characters. When the desired character is highlighted, press the OK key (8). Enter the password for service FFF2 in order to continue to the "SERVICE" screen.
 - e. After the password has been entered the "SERVICE" screen should appear. Refer to Illustration 4.

Note: For more detailed steps with entering passwords or entering the service mode, refer to Testing and Adjusting, "Service Mode - Enter" for the Tool Control System.

Cat 330 Servicing Manual

Caterpillar Inc. Peoria, Ill..



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Table of Contents Cat 330 Servicing Manual

1. Understanding the eBook Cat 330 Servicing Manual
 - The Rise of Digital Reading Cat 330 Servicing Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat 330 Servicing Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat 330 Servicing Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 330 Servicing Manual
 - Personalized Recommendations
 - Cat 330 Servicing Manual User Reviews and Ratings
 - Cat 330 Servicing Manual and Bestseller Lists
5. Accessing Cat 330 Servicing Manual Free and Paid eBooks

- Cat 330 Servicing Manual Public Domain eBooks
- Cat 330 Servicing Manual eBook Subscription Services
- Cat 330 Servicing Manual Budget-Friendly Options
- 6. Navigating Cat 330 Servicing Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat 330 Servicing Manual Compatibility with Devices
 - Cat 330 Servicing Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat 330 Servicing Manual
 - Highlighting and Note-Taking Cat 330 Servicing Manual
 - Interactive Elements Cat 330 Servicing Manual
- 8. Staying Engaged with Cat 330 Servicing Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat 330 Servicing Manual
- 9. Balancing eBooks and Physical Books Cat 330 Servicing Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat 330 Servicing Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cat 330 Servicing Manual
 - Setting Reading Goals Cat 330 Servicing Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cat 330 Servicing Manual
 - Fact-Checking eBook Content of Cat 330 Servicing Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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