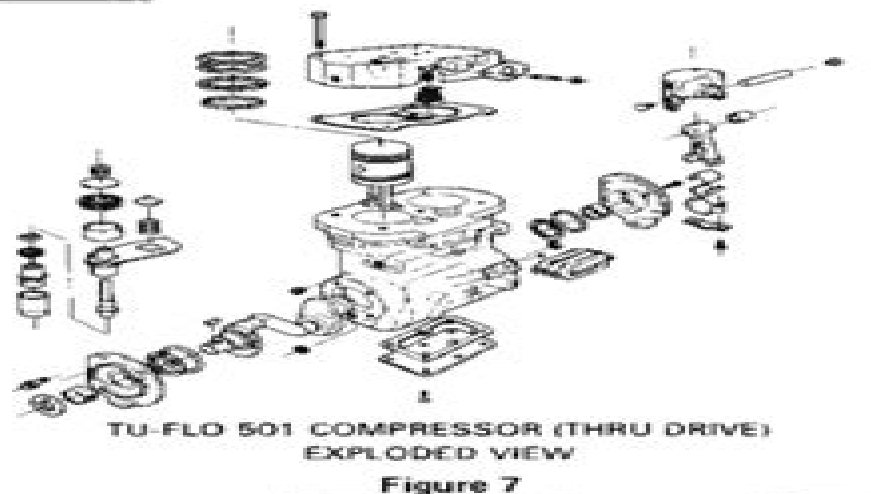




Air Leakage Tests

Leakage past the discharge valves can be detected by removing the discharge line, applying shop air back through the discharge port and listening for escaping air. Also, the discharge valves and the unloader pistons can be checked for leakage by building up the air system until the governor cuts out, then stopping the engine. With the engine stopped, listen for escaping air at the compressor intake. To pinpoint leakage if noted, apply a small quantity of oil around the unloader pistons. If there is no noticeable leakage at the unloader pistons, the discharge valves may be leaking. If the compressor does not function as described above, or leakage is excessive, it is recommended that it be returned to the nearest authorized Bendix Distributor for a factory remanufactured compressor. If this is not possible, the compressor can be repaired using genuine Bendix replacement parts, in which case, the following information should prove helpful.

Removing And Disassembly

Removing

These instructions are general and are intended to be a guide, in some cases additional preparations and precautions are necessary. Chock the wheels of the vehicle and drain the air pressure from all the reservoirs in the system. Drain the engine cooling system and the cylinder head of the compressor. Disconnect all air, water and oil lines leading to and from the compressor. Remove the drive gear(s) or pulley from the compressor crankshaft using a gear puller. Inspect the pulley or gear and associated parts for visible wear or damage. Since these parts are precision fitted, they must be replaced if they are worn or damaged.

Disassembly

General

Remove road dirt and grease from the exterior of the compressor with a cleaning solvent. Before the compressor is disassembled, the following items should be marked to show their relationship when the compressor is assembled. Mark both the front and rear end cover in relation to the crankcase. Mark the drive end of the crankshaft in relation to the front end cover and the crankcase. Mark the cylinder head in relation to the crankcase. Mark the base plate or base adapter in relation to the crankcase.

A convenient method to indicate the above relationship is to use a metal scribe to mark the parts with numbers or lines. Do not use a marking method that can be wiped off or obliterated during rebuilding, such as chalk. Remove all compressor attachments such as governors, air strainers or inlet fittings, discharge fittings and pipe plugs.

Cylinder Head

Remove the six cylinder head cap screws and tap the head with a soft mallet to break the gasket seal. Remove the inlet valve springs from the head and inlet valves from their guides in the crankcase. Remove inlet valve guides from around the inlet valve seats on the crankcase taking care not to damage seats. Scrape off any gasket material from the cylinder head and crankcase. Unscrew the discharge valve seats from the head and remove the discharge valves and springs. Inspect the discharge valve seats for nicks, cracks, and excessive wear and replace if necessary.

The discharge valve stops should be inspected for wear and replaced if excessive peening has occurred. To determine if excessive

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Table of Contents Cat 3412 Marine Repair Manual

1. Understanding the eBook Cat 3412 Marine Repair Manual
 - The Rise of Digital Reading Cat 3412 Marine Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat 3412 Marine Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat 3412 Marine Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 3412 Marine Repair Manual
 - Personalized Recommendations
 - Cat 3412 Marine Repair Manual User Reviews and Ratings
 - Cat 3412 Marine Repair Manual and Bestseller Lists
5. Accessing Cat 3412 Marine Repair Manual Free and Paid eBooks
 - Cat 3412 Marine Repair Manual Public Domain eBooks
 - Cat 3412 Marine Repair Manual eBook Subscription Services

- Cat 3412 Marine Repair Manual Budget-Friendly Options
- 6. Navigating Cat 3412 Marine Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat 3412 Marine Repair Manual Compatibility with Devices
 - Cat 3412 Marine Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat 3412 Marine Repair Manual
 - Highlighting and Note-Taking Cat 3412 Marine Repair Manual
 - Interactive Elements Cat 3412 Marine Repair Manual
- 8. Staying Engaged with Cat 3412 Marine Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat 3412 Marine Repair Manual
- 9. Balancing eBooks and Physical Books Cat 3412 Marine Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat 3412 Marine Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cat 3412 Marine Repair Manual
 - Setting Reading Goals Cat 3412 Marine Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cat 3412 Marine Repair Manual
 - Fact-Checking eBook Content of Cat 3412 Marine Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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