

■ Grounding of shielded/armoured control cables

In general control cables must be shielded/armoured, and the shield must be connected to the unit's metal cabinet with a cable clamp at each end.

The drawing below shows the correct way to perform the grounding, and what to do when in doubt.

1. Correct grounding

Control cables and cables for serial communication must be attached with cable clamps at both ends to ensure maximum possible electrical contact.

2. Incorrect grounding

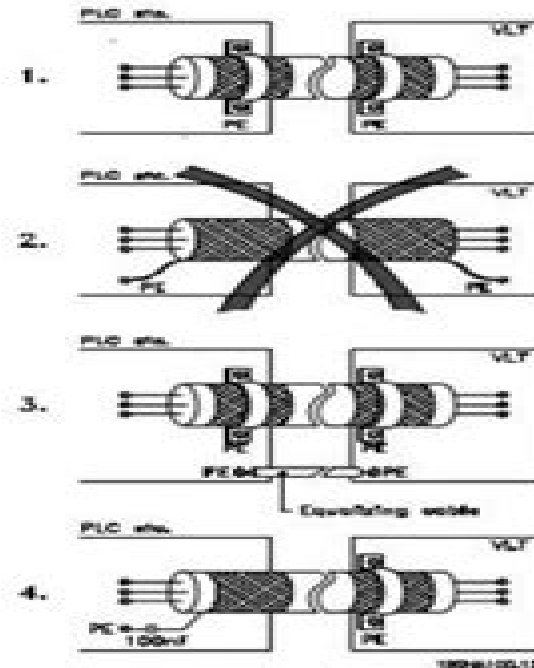
Do not use twisted shield ends that are plaited together (pigtailed), as these increase shield impedance at higher frequencies.

3. Protection with respect to ground potential between PLC and VLT

If the ground potential between the VLT variable frequency drive and the PLC (etc.) is different, electric noise may occur that will disturb the whole system. This problem can be solved by fitting an equalising cable, to be placed next to the control cable. Minimum cable cross-section: 6 AWG (16 mm²).

4. In the event of a 50/60 Hz ground loop

If very long control cables are used, 50/60 Hz ground loops can arise, and these can interfere with the whole system. This problem is resolved by attaching one end of the shield to the ground via a 100 nF capacitor (short pin length).



Danfoss Vlt Bypass Manual

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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