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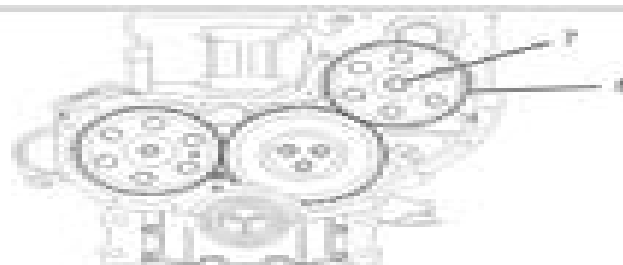


Illustration 21

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Typical example

6. Remove the nut (7) and the washer from the shaft of the fuel injection pump.
7. Use a suitable puller in order to remove the fuel injection pump gear (8).

Note: Do not pry the fuel injection pump gear (8) from the shaft of the fuel injection pump.

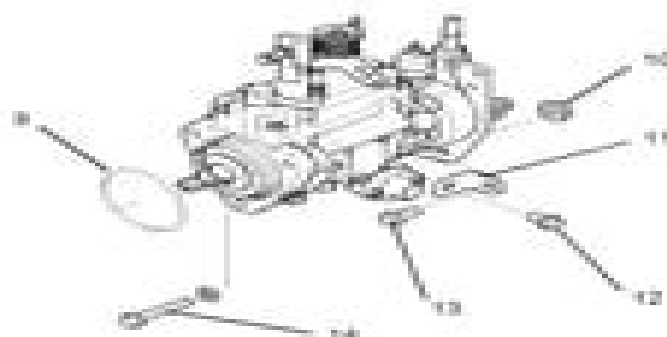


Illustration 22

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8. Remove the nut (10). Remove the bolt (12).
9. If necessary, remove the set screw (14) and the bracket (11) from the cylinder block.
10. Remove the set screws (14) in order to remove the fuel injection pump.
11. Remove the fuel injection pump from the front housing. Remove the O-ring (9) and discard the O-ring from the fuel injection pump.

Fuel Injection Pump - Remove (Delphi DPG)

Removal Procedure

Start By:

- a. Remove the fuel injection lines. Refer to this Disassembly and Assembly Manual, "Fuel Injection Lines - Remove".
- b. Remove the crankshaft pulley. Refer to this Disassembly and Assembly Manual, "Crankshaft Pulley - Remove and Install".
- c. Remove the front cover. Refer to this Disassembly and Assembly Manual, "Front Cover - Remove and Install".

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Ensure that the No. 1 cylinder is at top dead center on the compression stroke. Refer to the Testing and Adjusting Manual, "Finding Top Center Position for No. 1 Piston".

Delphi Dpg Diesel Fuel Pump Service Manual

**Robert Bosch GmbH, International
Harvester Company**



Delphi Dpg Diesel Fuel Pump Service Manual:

Service Manual International Harvester Company,1959 **Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Pump, Fuel, Metering and Distributing, Assembly 2910-178-1185, 2910-759-5410, 2910-908-6320, 2910-968-6317, and 2910-116-8241** ,1990 *Direct Support, General Support and Depot Maintenance Manual, Including Repair Parts and Special Tools Lists for Engine, with Container, Turbosupercharged, Diesel, Fuel Injection, 90-degree "V" Type, Air Cooled, 12-cylinder, Assembly; Models AVDS-1790-2M (2815-856-4996), AVDS-1790-2A and AVDS-1790-2AM (2815-856-9005).* ,1989 **DPA Mechanical Fuel Injection Pump** Lucas CAV Limited,1972 **Service Manual, International and Hough Construction Equipment** Robert Bosch GmbH.,International Harvester Company,1969 **Unit, Direct Support and General Support Maintenance Manual** ,1989 **International Diesel Injection Pumps** International Harvester Co,1961 **International Model RD Diesel Injection Pumps** International Harvester Co,1964 **Diesel Injection Pumps** ,1956 **Operator, Organizational, Direct Support, and General Support Maintenance Manual for Tester, Fuel Injector Pump** ,1982

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