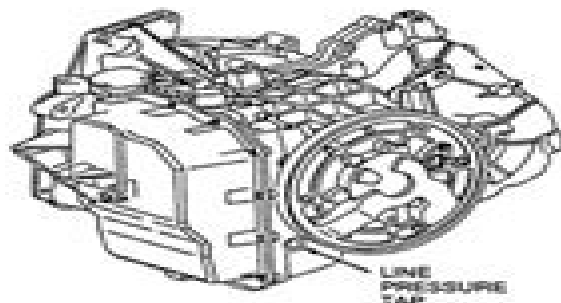




Pressure Test

Line Press. Position	Idle		Stall	
	Kpa	psi	Kpa	psi
P, N	441 - 524	64 - 76	-	-
R	441 - 524	64 - 76	1786 - 2027	259 - 294
D	310 - 365	45 - 63	1158 - 1269	168 - 184
2	310 - 365	45 - 63	1158 - 1269	168 - 184
1	310 - 365	45 - 63	1158 - 1269	168 - 184

Clutch Application

Gear	2/4 Band	Reverse	Direct	Forward	Forward one-way		Coast	Low/Rev	Low one-way	
					D Drive	C Coast			D Drive	C Coast
Reverse		●						●		
1st				●	●	◇			●	◇
2nd	●			●	●	◇			◇	◇
3rd			●	●	●	◇			◇	◇
4th			●	●	◇	◇			◇	◇
M-2nd	●			●	●		●		◇	◇
M-1st	●			●	●		●	●	●	

● = Transmits Torque

◇ = Overrunning

Clutch Pack Clearance

Direct 3 Plate Pack	0.52 to 1.12 mm (0.020 to 0.044 in)
Direct 4 Plate Pack	0.73 to 1.42 mm (0.030 to 0.060 in)
Forward / Coast Pack	0.50 to 1.09 mm (0.020 to 0.043 in)
Reverse Pack	0.33 to 0.89 mm (0.013 to 0.035 in)
Low / Rev Pack	0.54 to 1.17 mm (0.021 to 0.046 in)

Torque Specs.

	N-M	lb-ft		N-M	lb-ft
Diff. Lube Bolt	15	11	Converter Housing	22.5	17
Cooler Line fitting	40	30	Oil Valve bolt	14	10
Pressure port plug	8	6	Main Control Bolt	10	7
Manual Control Shaft Retainer	8	6	Detent lever ball nut	13	10
Manual Control Shaft nut	74	55	Manual Shaft outer bolt	25	18
Pump Support bolt	13	10	Oil Pan bolt	20	15
Pump bolt	13	10	TR Sensor bolt	12	9
Accumulator body bolt	11	8	Speedometer gear retainer bolt	5	4
Valve body bolts	11	8	Filler tube	14	10
Main Pressure tap	8	6	TSS Sensor bolt	14	10
Solenoid mounting bolt	10	7	Drain plug	27	20

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