

- 6 - Remove the five bolts (7) and the nut (8) on the left side.

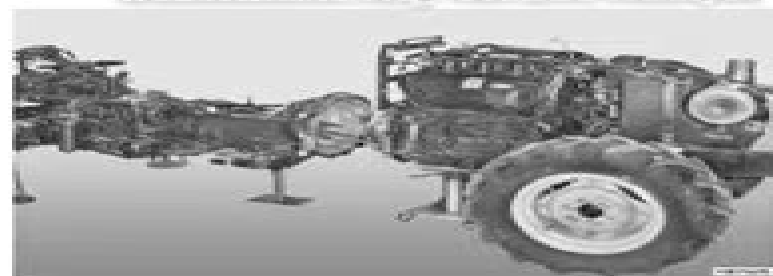


- 7 - Remove the four bolts (9) and the nut (10) and remove the complete engine assembly.



• **For engine-transmission separation only**

- 8 - Move the engine away from the clutch housing by pushing both wheels.



### Refitting

- Refitting is the reverse of removal



⚙️ Nut: 16-20 Nm (11.8-14.8 lb.ft.)



⚙️ Bolts: 60±3 Nm (44.2±2.2 lb.ft.)  
Nuts: 42±2 Nm (31±1.5 lb.ft.)



- ★ Before inserting the transmission input shaft in the clutch assembly, insert the rear PTO control shaft and make sure that it is correctly engaged in the flywheel.
- ★ To facilitate installation of the shafts, turn the crankshaft slightly in both directions.

# Deutz Assembly Manuals

**BM King**



## **Deutz Assembly Manuals:**

**Deutz Instruction Manual F3-6L 912** Klöckner-Humboldt-Deutz AG.,1975\*      Operator's, Organizational, Direct Support and General Support Maintenance Manual for Road Equipment, Roller, Towed, Smooth Drum, Vibratory, Air Mobile, Single Drum Rumbler SM54A, NSN 3895-01-193-4078 ,1987      **Operator's, Organizational, Direct Support and General Support Maintenance Manual ,1987**      Chilton's Diesel Engine Service Manual, 1984 John H. Weise,1984

**Operator's, Organizational, Direct Support, and General Support Maintenance Manual for Compressor, Rotary, Air, DED, 250 CFM, 100 Psi Trailer-mounted, NSN 4310-01-158-3262, Component of Pneumatic Tool and Compressor Outfit, NSN 3820-01-195-4167, Ingersoll-Rand Model Number P-250-WDM-H268 ,1990**      **Deutz Instruction Manual F1L 410 D, F2L 410 D.** Klöckner-Humboldt-Deutz AG.,1973\*      Manual of Electrical Undertakings ,1927      **Fleet Owner ,1982**      **German International ,1959**      *Power Farming in Australia and New Zealand Technical Manual ,1984*

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