

3.0 Installation and Setup

In the shipping box, you should find:

- One D7024 Control/Communicator in static-resistant bag
- One Enclosure with transformer
- One hardware pack
- One enclosure lock, washer, and keys
- Six End-of-Line (EOL) resistors

The hardware necessary for installing the control panel in the enclosure is located in the hardware pack.

3.1 Installing the Enclosure

Using the enclosure as a template, mark the top mounting holes on the mounting surface (see Figure 3).

Pre-start the mounting screws (not supplied) for these two holes. Slide the enclosure onto these screws so that the screws move up into the thinner section of the holes. Tighten the screws.

Screw in the remaining two screws in either set of bottom mounting holes.

Knock out the desired wire entrances on the enclosure.

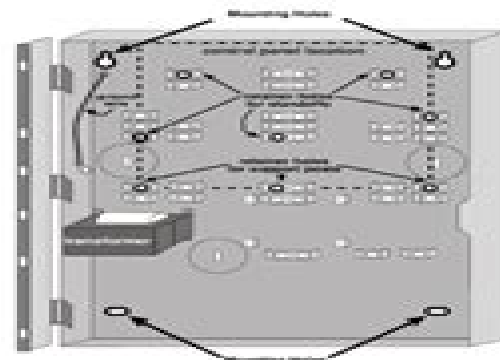


Figure 3: Enclosure Installation

3.2 Installing the Control/Communicator



The D7024 control board is static sensitive. Make sure you touch ground before handling the control board. This will discharge any static electricity in your body. For example, run the ground wire to the enclosure before handling the control board. Continue touching the enclosure while installing the control board.

Insert the three support posts in the retainer holes on enclosure (see Figures 3 and 4).

Press the 1/8" nylon standoffs (P/N: 30503) into the retainer holes (see Figures 3 and 4).

Slide the top of the control into the retainer tabs (the slots under the top of the frame). Once in the retainer tabs, the control will rest on the posts.

Secure the bottom of the control by screwing the two bottom corners through the support posts and through to the control retainer holes (see Figure 4).

Once the control board is installed, be sure to connect the supplied ground wire between the door and the enclosure using the supplied nuts. A second ground wire is provided for connecting AC power ground. Both grounds connect to the stud in the enclosure to the left of the circuit board.

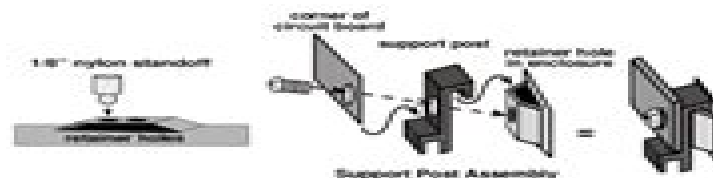
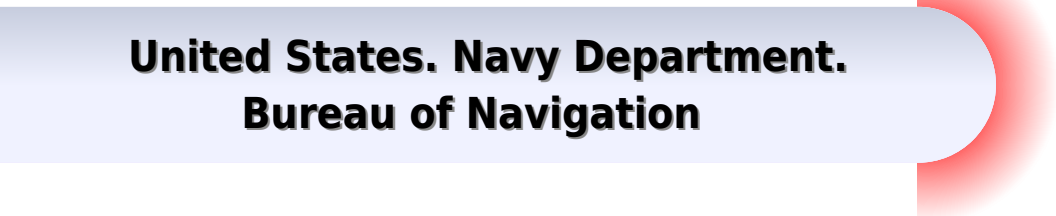


Figure 4: Standoff and Support Post Installation

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Technical Manual United States. War Department,1945 **Bureau of Navigation Manual** United States. Bureau of Naval Personnel,1940 *Bureau of Navigation Manual, 1925, Revised Up to and Including Change 14* United States. Navy Department. Bureau of Navigation,1941 **Our Navy, the Standard Publication of the U.S. Navy** ,1924 **Moody's Manual of Investments: American and Foreign** ,1928 **Pearl Harbor Attack** United States. Congress. Joint Committee on the Investigation of the Pearl Harbor Attack,1946 **Current Industrial Reports** United States. Bureau of the Census,1986 Current Industrial Reports ,1984 *Moody's Manual of Investments, American and Foreign* ,1935

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