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 QUICK REFERENCE
INDEX

FOREWORD

Comment Sheet

 QUICK REFERENCE
CHART - FRONTIER

 ▾ A. GENERAL
INFORMATION

 G - General
Information

▾ B. ENGINE

 EM - Engine
Mechanical

 LU - Engine
Lubrication
System

 CO - Engine
Cooling System

 EC - Engine
Control System

FL - Fuel System

 EX - Exhaust
System

STB - Starting

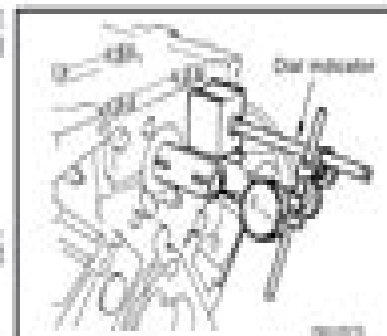
CRANKSHAFT END PLAY

- Measure the distance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward with a dial indicator.

Standard : 0.10 - 0.26 mm (0.0039 - 0.0102 in)

Limit : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.



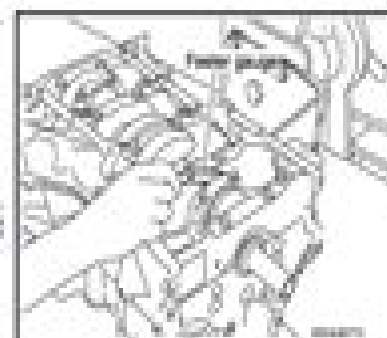
CONNECTING ROD SIDE CLEARANCE

- Measure the side clearance between connecting rod and crankshaft arm with a feeler gauge.

Standard : 0.20 - 0.36 mm (0.0079 - 0.0138 in)

Limit : 0.50 mm (0.0197 in)

- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.

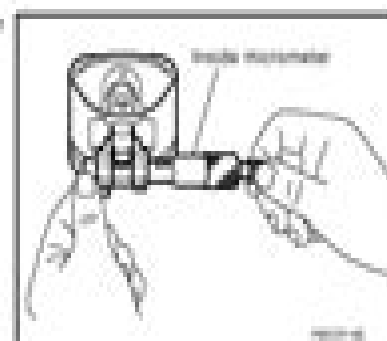


PISTON TO PISTON PIN OIL CLEARANCE

Piston Pin Hole Diameter

Measure the inner diameter of piston pin hole with an inside micrometer.

Standard: 19.993 - 20.005 mm (0.7871 - 0.7876 in)



Complete Service Manuals

Victor M. Corman



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