

Sewing Machine Controller SC-350

INSTRUCTION MANUAL

No.01
29296209

Congratulations on your purchase of a JUKI sewing machine controller.

To get the most out of many functions of the sewing machine controller, it is necessary to use the unit correctly, so please read this Instruction Manual carefully before using it. We hope you will enjoy using it for a long time.

BEFORE OPERATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the PSC box nameplate located under the motor.
3. Be sure to connect the power supply earth wire to assure safety either for a single-phase or 3-phase version.
4. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel.
(The handwheel should turn counterclockwise as observed from the handwheel side.)

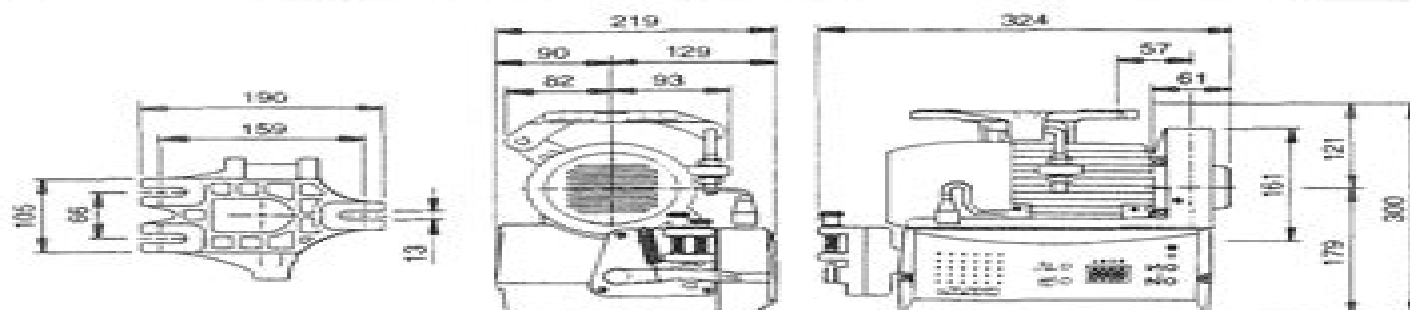
OPERATION PRECAUTIONS

1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.
2. Do not put your fingers into the thread take-up cover while the machine is operating.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the V belt.
4. While the sewing machine is in operation, be careful not to allow your or any other person's head or hands to come close to the handwheel, V belt, bobbin winder or motor.
Also, do not place anything close to them. Doing so may be dangerous.
5. If your machine is provided with a belt cover, finger guard or any other protectors, do not operate your machine with any of them removed.
6. To achieve security, be sure that the power supply earth wire has been connected before operating the sewing machine.
7. No motor sound is heard when the sewing machine is not operating. So, do not forget to turn the power OFF at the end of work.
8. When you move the unit from a cold place directly to a warm place, dew condensation may result. Turn ON the power to the unit after you have confirmed there is no fear of dew condensation.
9. In case of thunder, be sure to stop the unit and remove the power plug from the receptacle for extra safety.
10. Whenever you connect/remove the power connector or the like, be sure to turn OFF the power switch beforehand.

I. SET-UP

The following work should be carried out by a service man or a maintenance man.

1. INSTALLING THE MOTOR AND THE PSC BOX



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