

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 1.25 mm	1.000 TO .0078 in	
WASH (MAX)	10.50 mm	1.078 in	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO .260 mm	1.000 TO .0078 in	
WASH (MAX)	10 mm	1.000 in	
CRANKSHAFT JOURNAL BORE			
Crankshaft main journal diameter			
All (Standard)	52.000 mm	2.047 in	
WASH (MAX)	52.007 mm	2.047 in	
Crankshaft connecting rod journal			
All (Standard)	40.000 mm	1.575 in	
WASH (MAX)	40.007 mm	1.575 in	

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the plunger will be damaged.



Fig. 4 Measure Crankshaft Journal O.D.

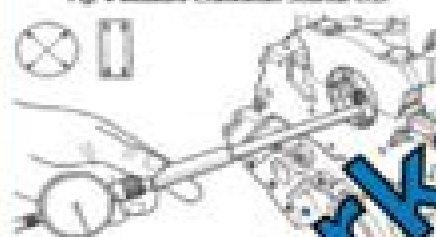


Fig. 5 Measure Crankshaft Journal I.D.

PLASTIGAGE MEASUREMENT

(1) Remove all oil from the bearing shell.

(2) Install crankshaft with bearing shell.

(3) Cut plastigage to a length no wider than the bearing and place it in parallel with the journal axis (Fig. 5).

CRANKSHAFT BEARINGS

(1) Install upper main bearing shells making sure all bolts are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 5).

TOLERANCE BEARINGS: Crankshaft lower bearings (main) are installed as journal fit separately from the upper bearings. These bearings shown in

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure all bolts are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 5).

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CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

CYLINDER HEAD COVER

REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 2).

INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 2) and apply sealant such as Major Sealer Rubber Adhesive Sealant to cover gasket.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in matched openings in the valve retaining rods of the rocker arms. Do not disassemble the auto lash adjusters.

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Fig. 2 Rocker Cover

FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY GENTLY pushing the auto adjuster ball check down (Fig. 3). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

Chrysler Lebaron Manual

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Table of Contents Chrysler Lebaron Manual

1. Understanding the eBook Chrysler Lebaron Manual
 - The Rise of Digital Reading Chrysler Lebaron Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chrysler Lebaron Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chrysler Lebaron Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chrysler Lebaron Manual
 - Personalized Recommendations
 - Chrysler Lebaron Manual User Reviews and Ratings
 - Chrysler Lebaron Manual and Bestseller Lists
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- Chrysler Lebaron Manual Budget-Friendly Options
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 - Chrysler Lebaron Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking Chrysler Lebaron Manual
 - Interactive Elements Chrysler Lebaron Manual
- 8. Staying Engaged with Chrysler Lebaron Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chrysler Lebaron Manual
- 9. Balancing eBooks and Physical Books Chrysler Lebaron Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chrysler Lebaron Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chrysler Lebaron Manual
 - Setting Reading Goals Chrysler Lebaron Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chrysler Lebaron Manual
 - Fact-Checking eBook Content of Chrysler Lebaron Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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