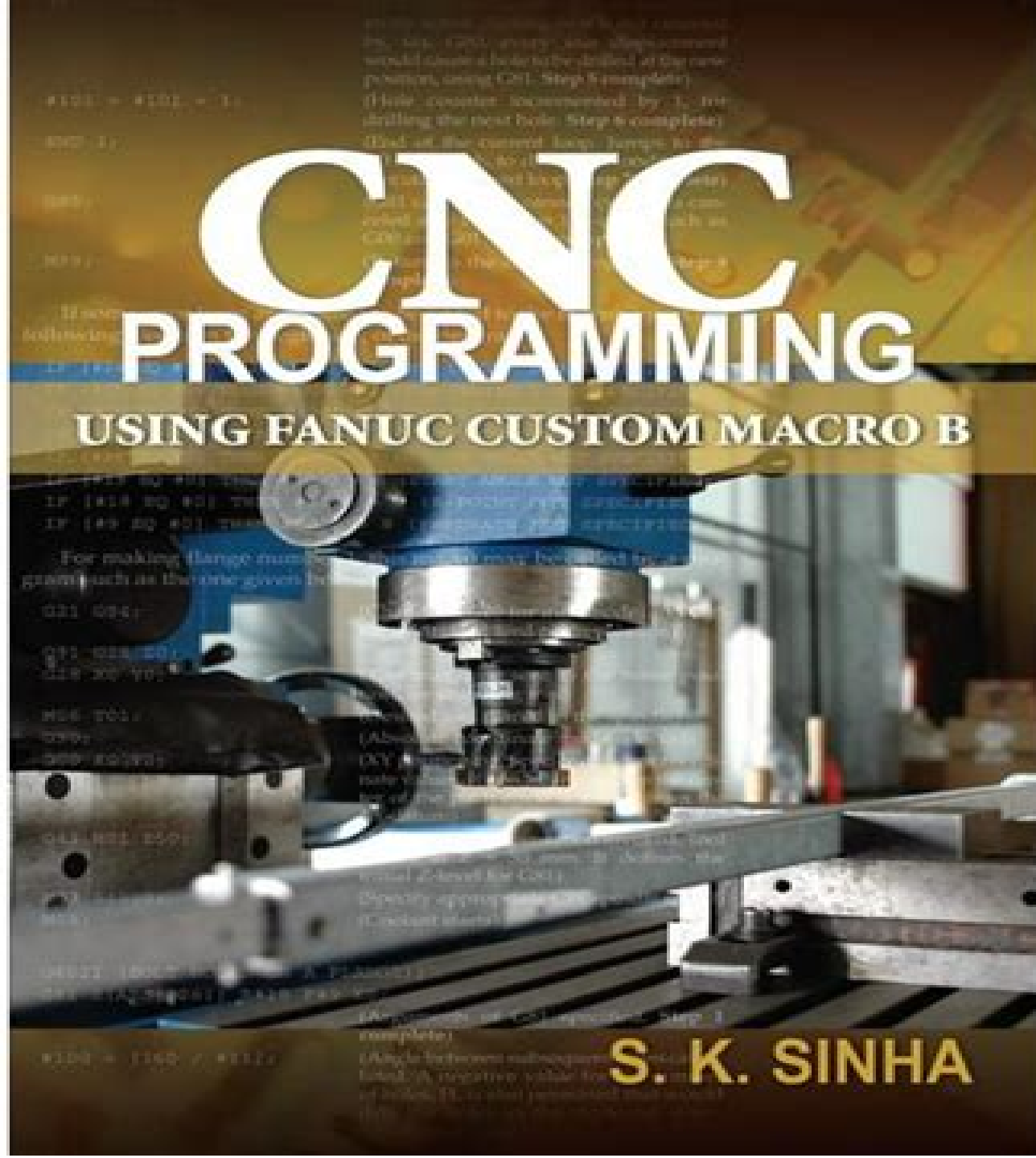




CNC PROGRAMMING

USING FANUC CUSTOM MACRO B

For making flange number 1, the tool must be shifted to the
position such as the one given by

```
G21 G94;
```

```
G71 G01 Z0;  
G18 X0 Y0;
```

```
M06 T01;
```

```
G90;
```

```
G00 X0 Y0;
```

```
G41 H01 D01;
```

```
G01 Z10 F0.1;
```

```
M08;
```

```
G01 Z100 F0.1;
```

```
G01 X10 Y10 F0.1;
```

```
#100 = 1160 / #111;
```

S. K. SINHA

Cnc Programming Using Fanuc Custom Macro B

Jianjun Gao



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