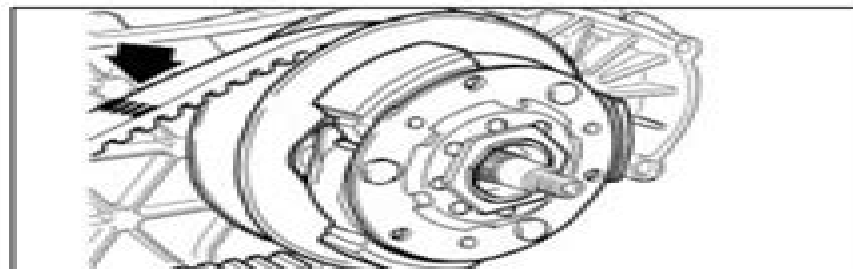
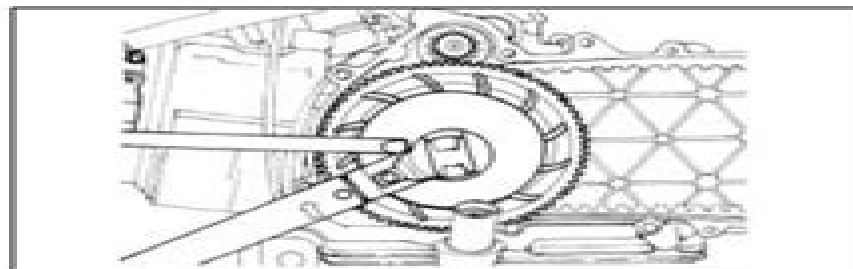


- Open up the rear pulley and fit the drive belt over it, taking care to observe the correct direction of rotation. It is extremely important when securing the front pulley assembly, to ensure that the drive belt lies freely inside it, so as to avoid any inappropriate pressure of the moving semi-pulley.



Assembly of the fixed semi-pulley

- Reassemble the parts which compose the subassembly (rear thickness plate, fixed semi-pulley, front thickness plate, movement pickup, washer and nut); apply Loctite "Super-Rapid" type 242 E thread seal to all threads, and set the nut to the recommended torque setting.
- Block the semi-pulley from rotating by means of the compass spanner (part number 19.1.20368)

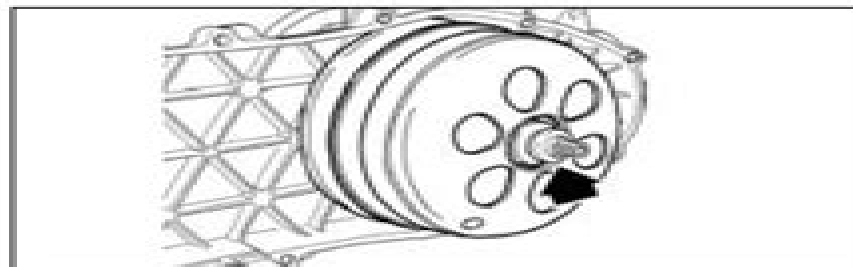


N.B.: replace the nut with new every time the drive is re-assembled.

Torque setting: 75 $\sqrt$ 83 N-m

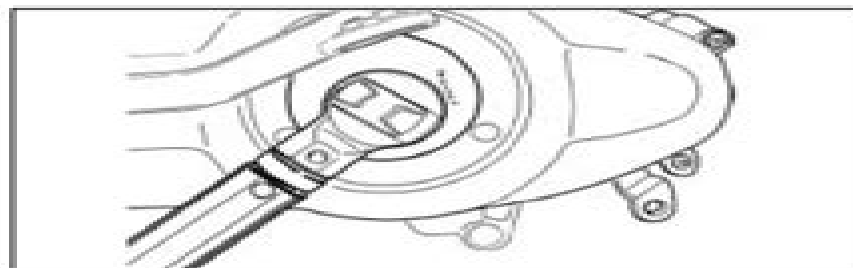
Assembling the clutch hub

- Re-assemble the clutch hub and the distance piece.



Assembling the drive cover

- Take care to ensure that the centring pins are in place, together with the oil-tight gasket on the oil sump.
- Re-assemble the drive cover tightening the 10 securing screws to the recommended torque.
- Re-fit the oil filler cap/dipstick.
- Re-fit the steel driven pulley shaft nut washer and the driven pulley shaft nut and apply Loctite "super-Rapid" type 242E thread seal onto the threads.
- Using the special tool (part number 19.1.20423) and a torque spanner, tighten the nut to the recommended torque.
- Re-fit the small plastic cover piece.



Cover torque setting: 11 $\sqrt$ 13 N-m

Driven pulley shaft nut torque setting:

54 $\sqrt$ 60 N-m

Derbi Boulevard 150 Cc Service Manual

**Pete Shoemark, Phil Mather, Penelope
A Cox**



Derbi Boulevard 150 Cc Service Manual:

The Book of the Vespa - An Owners Workshop Manual for 125cc and 150cc Vespa Scooters 1951-1961 J.

Emmot, Floyd Clymer, Velocepress, 2008-10-01 82 pages 30 illustrations size 5 5 x 8 5 inches Originally published in 1962 by Floyd Clymer this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for all 125cc and 150cc widemount engined Vespa Scooters from 1951 through 1961 beginning with the Vespa 125 VM1T through the GS150 VS51T it also covers the Douglas 42L2 and Clubman There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic Vespa scooters *Vespa Scooters 90, 125, 150, 180 & 200 Cc Owners Workshop Manual* Jeffrey Robert Clew, 1982

Vespa 150cc Standard, 1964 **Piaggio/Vespa Scooters** Matthew Coombs, 1998 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Vespa P/PX125, 150 & 200 Service and Repair Manual* Pete Shoemark, 2003 **Vespa P/PX 125, 150 & 200** Haynes Publishing, Pete Shoemark, 1995 This Vespa owner's manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools **Vespa P/PX 125, 150 & 200 Owners Workshop Manual** Pete Shoemark, 1988

Vespa P/PX125, 150 & 200 Pete Shoemark, Phil Mather, Penelope A Cox, 2019 Complete coverage for your vehicle written from hands on experience gained from the complete strip down and rebuild of a Vespa PX125T5 Classic Haynes can help you understand care for and repair your Vespa PX125T5 Classic We do it ourselves to help you do it yourself and whatever your mechanical ability the practical step by step explanations linked to over 900 photos will help you get the job done right Regular servicing and maintenance of your Vespa PX125T5 Classic can help maintain its resale value save you money and make it safer to drive What's covered Vespa P PX 125 Haynes Repair Manual covering P PX 125 150 and 200 scooters for 1978 thru 2017 Includes LML Star 2T **Vespa P/PX 125, 150 & 200 Owners Workshop Manual by Pete Shoemark** Pete Shoemark, 1985 *Haynes Vespa P/PX 125, 150 and 200 Scooters* Pete Shoemark, Phil Mather, 2003-06-29 This service repair PX125E 123cc 1982 1993 and 1999 2003 PX125 T5 123cc 1986 1992 PX125 T5 Classic 123cc 1992 1999 P150X 150cc 1978 1983 PX150E 150cc 1983 1990 P200E 198cc 1978 1984 and PX200E 198cc 1983 2003

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