

PREOPERATING INSTRUCTIONS

Remove all packing material and carefully inspect the unit for shipping damage. If any damage is found, file a claim with the delivering carrier immediately.

OPERATING INSTRUCTIONS

Crown Series PTH pallet trucks feature a simple raise/lower method. To raise the load the actuating lever is pushed down into "raise" position and the handle is pumped up and down until the full height is reached. The Hydraulic Unit "top of stroke" hydraulic fluid bypass valve opens when the load is raised to maximum lift height. i.e. Excessive pumping will not damage the unit.

Maintaining operations are carried out by engaging actuating lever in "Neutral" position, releasing the handle from additional pumping effort.

The forks are lowered by further pulling the actuating lever past "Neutral" position.

SAFETY HINTS FOR HAND PALLET TRUCK OPERATORS

Safe hand pallet truck operation pays off in these three ways:

1. You avoid injury and loss of time to yourself.
2. You prevent accidents involving fellow employees.
3. You prevent damage to the equipment as well as the material you're handling.

IT'S TO YOUR BENEFIT TO OBSERVE THESE RULES:

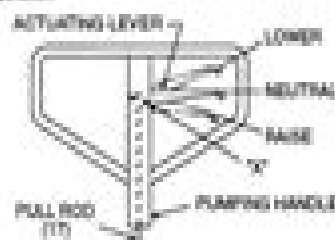
1. Use Neutral position when maintaining loads. (This reduces operator fatigue).
2. Avoid moving loads up or down ramps. In the event you should have to make an emergency stop on a ramp, the truck can be stopped by rapidly lowering the load.
3. When moving loads up or down a ramp, always work from the high side of the grade.
4. Pull, rather than push loads on long distance moves. (It's easier to see where you're going and it's easier to steer your truck).
5. Make sure that ramps, elevators and dockboards have sufficient capacity to handle your load and you.
6. Watch for overhead obstructions when handling tall loads.
7. Don't use your pallet truck as a scooter or permit riders.
8. Park your pallet truck in a safe, level place with the handle up and the forks lowered.
9. Make sure the load you are handling is stable.

10. Avoid overloading your truck or you, in the long run, you may save time and avoid injury by making less trips.
11. Position the forks evenly under the load to permit safe movement and easier positioning.
12. Don't pick up a load on one fork.

MAINTENANCE

A. LUBRICATION

All Crown hand pallet trucks are designed to require minimum lubrication. Self-lubricated and sealed bearings are used throughout the truck with one exception, there is a single grease fitting provided so that the bearing in the reverse ram assembly is lubricated. A drop of light weight oil or fitting linkage pins, actuating mechanism (at arrow "X") and other parts where friction occurs will reduce wear and provide long trouble-free operation.



B. HYDRAULIC UNIT—FUNCTIONS

Refer to illustrations for easy visualization of functions.

1. RAISE

Raise function is selected by pushing actuating lever (downward in pumping handle) down against stop. When handle is raised, the pump piston (4) is actuated upward by means of spring (32) and draws fluid from the reservoir (11) through chamber (10) around ball check (5) through chamber (37) and into cylinder (10). The fluid movement continues in this direction until the top of the handle stroke is reached. The operator then pushes the handle downward which forces the fluid out of the cylinder (10) and through the chamber (37). Ball check (5) blocks chamber (10) and reservoir thus causing fluid to continue past ball (2) through chamber (36) and into lift chamber (38). As the fluid is forced into this chamber, the ram is moved upward thus raising the forks. When the bottom of the handle stroke is reached, the handle is then again raised and the cycle repeats. As the handle is raised, ball check (2) closes, thus containing the oil in lift chamber (38).

2. NEUTRAL

Neutral function is selected by engaging actuating lever in "Mid-position". This location applies tension to pulsed (17) and chain (35) which pulls connector (7) and releases cam pin (8) and actuating plate (30) moving the control plate (2) downwards. The downward movement of the control plate, unseals ball check (1) in chamber (12). When the handle is raised, fluid is drawn from reservoir (11) through chamber (10) around ball check (1) through chamber (37) and into cylinder (10). When handle is pushed downwards, since ball check (1) is held unsealed, fluid returns to the reservoir, by the same route.

3. LOWER

The forks are lowered by pulling the actuating lever past "Neutral" position. This permits the downward movement of ball check (1) to lap (12) and unseals ball check (3) opening a passageway allowing fluid to escape from the lift chamber, back into the reservoir, thus lowering the piston ram (5) and the forks. As the actuating lever is released, springs (14), (15) and (16) return all components to their previous positions.

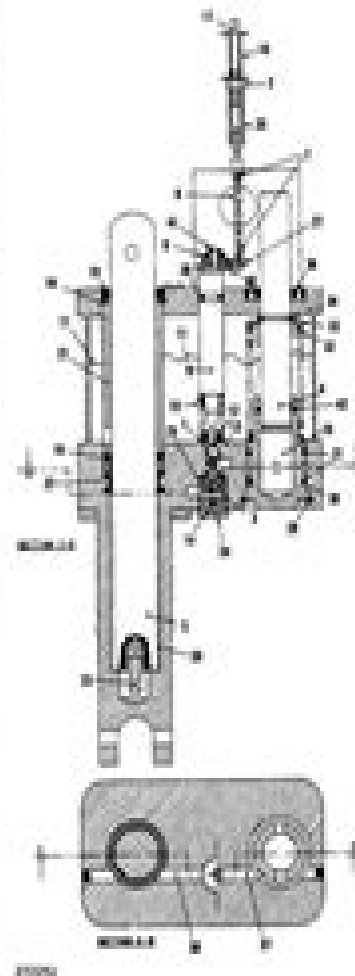
C. CARE OF HYDRAULIC UNIT

1. OIL LEVEL

Check hydraulic oil by unscrewing the tube level, check plug. Insert a clean probe, maximum oil level should be 1.5 inches (38mm) from the top of pump cover and minimum level 2.25 inches (57mm) from top of the pump cover. Capacity of the hydraulic unit is approximately 1.25 pints (570 cc).

2. TYPE OF OIL

When operating unit in temperatures that are above freezing, use Shell Tellus 28 hydraulic oil or equal. For units being operated in temperatures below freezing, we recommend a hydraulic oil such as Shell Tellus 21 or equal. Do not use brake fluid. To obtain maximum life from the hydraulic unit, a magnet is located at the base of the ram to attract and hold any metal particles that could cause damage to seals, valve seats and other parts. Approximately every three months, the ram should be removed so that any particles attracted to the magnet can be cleaned off. The hydraulic unit must be partially removed to remove the ram.



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