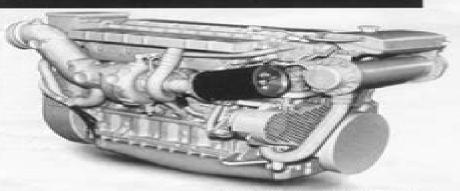
CATERPILLAR®

Marine Engine

3116

205-350 hp 2400-2800 rpm



SPECIFICATIONS In-Line 6, 4-Stroke-Cycle-Diesel

Engine Weight, Net Dry (approx)—kg (lb)
Turbocharged-Altercooled (TA) 681 (1.500)

PERFORMANCE DATA* Shown with Accessory Equipment

Turbocharged-Aftercooled

Rating Level	2800 224 kW (300 bhp)** 305 mhp			2600 205 kW (275 bhp)** 279 mhp			C 2600 190 kW (255 bhp)** 258 mhp			8 2400 153 kW (205 bhp)** 208 mhp			A 2400 153 kW (205 bhp)** 208 mhp		
Rated rpm															
Engine Power @ rpm															
rpm	2800	2400	2000	2600	2200	1800	2600	2200	1800	2400	2000	1600	2400	2000	1600
kW	224	141	82	205	125	70	190	116	65	153	89	46	153	89	4.5
g/kW-hr	225	215	221	217	219	223	219	218	225	214	220	233	214	220	233
L/hr	60.2	36.1	21.6	53.0	32.6	18.6	49.6	30.2	17.4	39.0	23.2	12.6	39.0	23.2	12.6
bhp	300	189	109	275	168	94	255	156	87	205	119	61	205	119	61
lb/hp-hr	370	.353	.363	357	.380	.367	.360	358	370	352	.362	.383	.352	.362	383
cal/br	15.0	9.5	5.7	14.0	8.6	4.9	13.1	8.0	4.6	10.3	6.1	3.3	10.3	6.1	30.3

Rating Level	2800 261 kW (350 bhp)** 355 mhp			2600 231 kW (310 bhp)** 314 mhp			2600 2600 209 kW (280 bhp)** 284 mhp			8 2400 172 kW (230 bhp)** 234 mhp			A 2400 172 kW (230 bhp)** 234 mhp		
Rated rpm															
Engine Power @ rpm															
rpm	2800	2400	2000	2600	2200	1800	2600	2200	1800	2400	2000	1600	2400	2000	1600
kW	261	165	97	231	140	80	209	120	73	172	98	5-4	172	98	5-4
g/kW-hr	239	218	227	234	229	232	231	229	233	220	230	226	220	230	226
L/hr	74.3	42.7	25.8	64.4	38.1	21.2	57.4	34.6	19.3	45.0	27.2	13.7	45.0	27.2	13.7
bhp	350	221	130	310	188	107	280	161	98	230	131	72	230	131	72
lb/hp-hr	393	.358	373	.385	.376	.381	.380	376	383	362	378	.372	.362	378	372
gal/hir	19.6	11.3	6.8	12.0	10.1	5.6	15.2	9.1	5.1	11.9	7.2	3.6	11.9	7.2	3.6

Represents performance along a typical fixed pitch propeller curve.

** Power rated in accordance with NMMA procedure as crankshaft power. For units equipped with Caterpillar-supplied marine gears, neduce crankshaft power by 3% for propeller shaft power.

RATING LEVEL DEFINITIONS

- E For use in pleasure craft with planing hulls, as well as for patrol, pilot and harbor master boats.
- B For use in midwater trawfers, purse seiners, crew and supply boats, terry boats with trips longer than one hour, and towboats in rivers where looks, sandbars, ourses, or traffic diotate frequent slowing.

Cat Engine Bolt Torque Specs Exhaust Manifold

J Elliott

Cat Engine Bolt Torque Specs Exhaust Manifold:

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