



Service Information System

SEARCH

Disassembly and Assembly

416C, 426C, 436C, 456C AND 45D-416C BACKHOE LOADERS MACHINE SYST

Media Number - 3150R1100-01

Publication Date - 01/1/2009

Date Updated - 01/06/2012

3150R1100-01

Air Conditioner

SMCs - 1101-010

Remove & Install Air Conditioner (416C)

WARNING

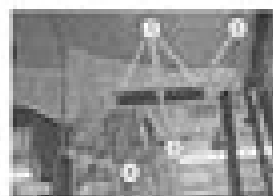
Effective July 1, 1992 regulations prohibit the venting of any refrigerant into the atmosphere. Refer to Caterpillar publication SENR5664 and NEDG5665 for the proper procedure, equipment and tools to reclaim refrigerant from any Caterpillar machine.

WARNING

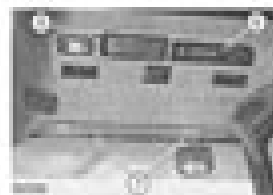
Always wear goggles when working on air conditioning systems. The system is under pressure at all times, engine running or not. Escaping refrigerant R-134a can cause freezing of human flesh.

Do Not smoke while working on air conditioning systems. EXHALED REFRIGERANT R-134a THROUGH ANY SMOKING MATERIAL, ALTHOUGH NOT TOXIC OR FLAMMABLE, CAN GENERATE LETHAL PHOSGENE GAS AND CAUSE VIOLENT ILLNESS OR DEATH. ALSO HEAT MUST NEVER BE APPLIED TO A CHARGED SYSTEM. See Air Conditioning And Heating Service Manual, Form No. SENR5664, for more information on removal and installation of lines and refrigerant from the system.

NOTE: For purging and charging the air conditioning system, refer to the Air Conditioning And Heating Service Manual SENR5664.



1. Remove screws (1) and secure air reins (1).
2. Loosen three screws behind rear (bushes) and secure crosswing plate (bushes) and rear flange (2).
3. Repeat Steps 1 and 2 for left side of unit.
4. Remove side trim held by Y-locks fasteners (3) (rear side only).



5. Remove two screws and radio mount (1).
6. Remove two screws and disconnect wiring harness from control panel (4).
7. Loosen two screws (7) and remove air conditioning filter (bushes).



8. Remove condenser (1).

Cat 428 Service Manual

Caterpillar Inc



Cat 428 Service Manual:

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Table of Contents Cat 428 Service Manual

1. Understanding the eBook Cat 428 Service Manual
 - The Rise of Digital Reading Cat 428 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat 428 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat 428 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 428 Service Manual
 - Personalized Recommendations

- Cat 428 Service Manual User Reviews and Ratings
- Cat 428 Service Manual and Bestseller Lists
- 5. Accessing Cat 428 Service Manual Free and Paid eBooks
 - Cat 428 Service Manual Public Domain eBooks
 - Cat 428 Service Manual eBook Subscription Services
 - Cat 428 Service Manual Budget-Friendly Options
- 6. Navigating Cat 428 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat 428 Service Manual Compatibility with Devices
 - Cat 428 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat 428 Service Manual
 - Highlighting and Note-Taking Cat 428 Service Manual
 - Interactive Elements Cat 428 Service Manual
- 8. Staying Engaged with Cat 428 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat 428 Service Manual
- 9. Balancing eBooks and Physical Books Cat 428 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat 428 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cat 428 Service Manual
 - Setting Reading Goals Cat 428 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cat 428 Service Manual
 - Fact-Checking eBook Content of Cat 428 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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