

CATERPILLAR**Service Information Systems****Disassembly and Assembly****DO & 311 BACKHOE**

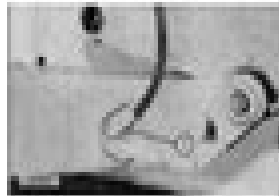
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Boom And Boom Cylinder

345B-12, 345B-12, 400E

**Remove Boom And Boom Cylinder**

See Fig.

a) Remove boom cylinder

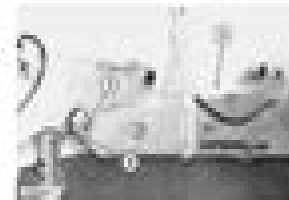


1. For identification on hydraulic boom for correct assembly when disconnected. Disconnect two hydraulic booms (2) to the boom cylinder.



2. Put a block under the boom cylinder. Remove nut and bolt (3).

3. Remove pin (5).



4. Push a lever to boom (4). Remove nut and bolt (6).

5. Remove pin (7).



6. Lower and curve boom (4) and the boom cylinder from the stick assembly. Weight is 645 lb. (290 kg). Remove the boom.



7. Remove nut, lockwasher, washer and bolt (6). Remove clip (7).

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Table of Contents Cat 931b Service Manual

1. Understanding the eBook Cat 931b Service Manual
 - The Rise of Digital Reading Cat 931b Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat 931b Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat 931b Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 931b Service Manual
 - Personalized Recommendations
 - Cat 931b Service Manual User Reviews and Ratings
 - Cat 931b Service Manual and Bestseller Lists
5. Accessing Cat 931b Service Manual Free and Paid eBooks
 - Cat 931b Service Manual Public Domain eBooks
 - Cat 931b Service Manual eBook Subscription Services
 - Cat 931b Service Manual Budget-Friendly Options

6. Navigating Cat 931b Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat 931b Service Manual Compatibility with Devices
 - Cat 931b Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat 931b Service Manual
 - Highlighting and Note-Taking Cat 931b Service Manual
 - Interactive Elements Cat 931b Service Manual
8. Staying Engaged with Cat 931b Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat 931b Service Manual
9. Balancing eBooks and Physical Books Cat 931b Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat 931b Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Cat 931b Service Manual
 - Setting Reading Goals Cat 931b Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Cat 931b Service Manual
 - Fact-Checking eBook Content of Cat 931b Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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- Interactive and Gamified eBooks

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