

1. Remove the nuts (1) and washers that secure the exhaust manifold to the cylinder head assembly. The 3066 Engine has twelve nuts and washers while the 3064 Engine has eight nuts and washers.
2. Remove exhaust manifold (2) from the cylinder head assembly.
3. Remove exhaust manifold gasket (3) that is located between exhaust manifold (2) and the cylinder head assembly.

**Note:** The 3066 Engine has two exhaust manifold gaskets, while the 3064 Engine has one exhaust manifold gasket.

## Installation Procedure

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### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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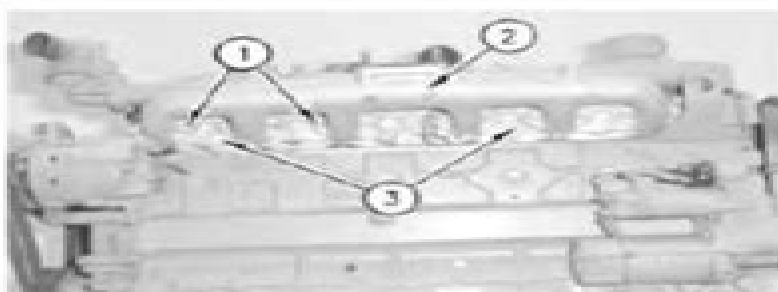


Illustration 2

g00605454

1. Install exhaust manifold gasket (3) between exhaust manifold (2) and the cylinder head assembly.

**Note:** The 3066 Engine has two exhaust manifold gaskets, while the 3064 Engine has one exhaust manifold gasket.

2. Place exhaust manifold (2) in position on the cylinder head.
3. Install the nuts (1) and the washers that secure the exhaust manifold to the cylinder head assembly. The 3066 Engine has twelve nuts and washers while the 3064 Engine has eight nuts and washers.

# Cat Excavator 320l Manual

**Caterpillar Inc. Peoria, Ill..**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Caterpillar Inc. text.

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## **Table of Contents Cat Excavator 320l Manual**

1. Understanding the eBook Cat Excavator 320l Manual
  - The Rise of Digital Reading Cat Excavator 320l Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Cat Excavator 320l Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Cat Excavator 320l Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Cat Excavator 320l Manual
  - Personalized Recommendations
  - Cat Excavator 320l Manual User Reviews and Ratings
  - Cat Excavator 320l Manual and Bestseller Lists
5. Accessing Cat Excavator 320l Manual Free and Paid eBooks
  - Cat Excavator 320l Manual Public Domain eBooks
  - Cat Excavator 320l Manual eBook Subscription Services
  - Cat Excavator 320l Manual Budget-Friendly Options

6. Navigating Cat Excavator 320l Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Cat Excavator 320l Manual Compatibility with Devices
  - Cat Excavator 320l Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Cat Excavator 320l Manual
  - Highlighting and Note-Taking Cat Excavator 320l Manual
  - Interactive Elements Cat Excavator 320l Manual
8. Staying Engaged with Cat Excavator 320l Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Cat Excavator 320l Manual
9. Balancing eBooks and Physical Books Cat Excavator 320l Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Cat Excavator 320l Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Cat Excavator 320l Manual
  - Setting Reading Goals Cat Excavator 320l Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Cat Excavator 320l Manual
  - Fact-Checking eBook Content of Cat Excavator 320l Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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