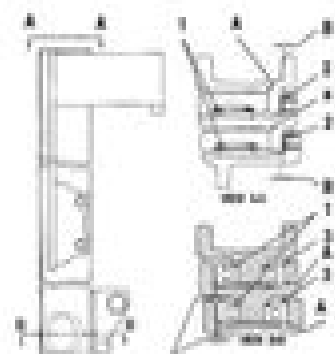


Mast



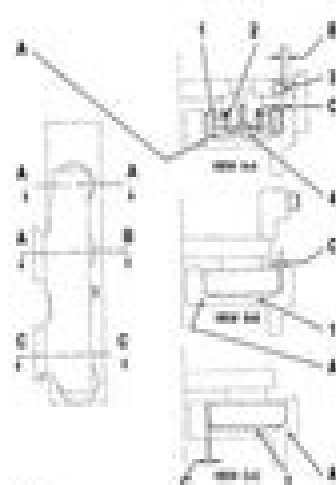
NOTES

- (1) With mast at 475 mm (18.7 in) channel leg, equally draw both sides until contact (2) is made (see clearance) between bearings and mast uprights.
 - (2) With mast at full extension, draw tapered pads until there is clearance (3) between the mast uprights and the pads of 0.80 mm (.031 in).
 - (3) Select lower bearings from the chart to obtain minimum clearance (3) between bearing and channel leg for full channel length. Must use same bearing on left and right side.
- (See Mast Adjustment in Testing and Adjusting.)

MAST BEARING CHART			
104B-1	Undercut	104.00 mm (4.079 in)	
104B-1	Standard	104.00 mm (4.079 in)	
104B-1	Overcut	114.70 mm (4.516 in)	

* Permissible tolerance of 0.05 mm (.002 in).

Carriage



NOTES

- (1) Select bearings from the chart to obtain minimum clearance (3) between bearings and channel leg for full channel length. Must use same bearing on all six locations.
- (2) Equally draw both sides until contact (2) is made (see clearance) between bearings and lower mast at horizontal pads.
- (3) Draw both up needed to obtain a 3.0 to 4.0 mm (.120 to .150 in) overlap (3) between both (3) and the carriage stop on the inner upright. (See Carriage Adjustment in Testing and Adjusting.)
- (4) Torque for screw 24 g. 7 mm (240 g. 14 mm).

CARRIAGE BEARING CHART		
Part No.	Bearing Size	Bearing ID*
104B-1	Undercut	104.00 mm (4.079 in)
104B-1	Standard	104.00 mm (4.079 in)
104B-1	Overcut	114.70 mm (4.516 in)

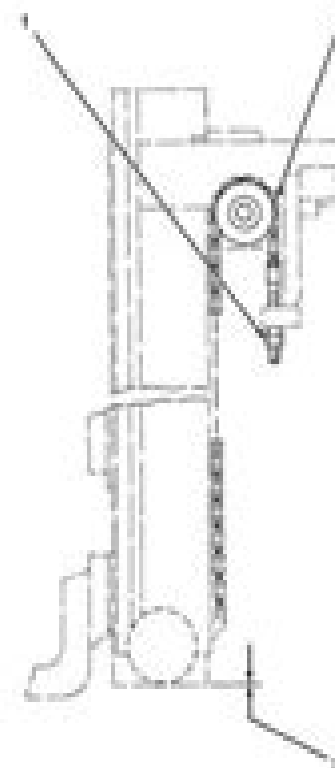
* Permissible tolerance of 0.05 mm (.002 in).

Lift Relay Group - Standard Lift



WARNING

Do not put a lift truck into service if the chain wear indication is 2% or more. A reading of 2% or more could cause damage or injury to persons.



NOTES

- (1) Part 104B-1E NO. 140 Tower Lock on the front of the relay group locknuts after adjustment of the lift chain is complete.
- (2) Maximum chain wear Less than 2% (See Chain Wear Test in TESTING AND ADJUSTING.)
- (3) Distance from bottom of inner mast to bottom of lower bearing on carriage must be even (fluffy) with the inner mast.

Daewoo B25s Manual

John Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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