

LDV 400 Series 1989-1996 Workshop Manual

CAMSHAFT COVER

The camshaft cover is formed from the same material as the cylinder head, it carries the upper part of the camshaft bearings, the lower half being cast in the cylinder head. The bearings are lubricated, therefore the top half is machined flat.

Camshaft and head: 0.027 to 0.18mm. (0.001 to 0.007in.)

A steel insert in the cast cover runs in a groove machined in the camshaft, to cover the camshaft and head.

The camshaft cover is located with two dowels and retained by four bolts.



To remove the camshaft, turn the engine (SAFE POSITION) clockwise, then remove the HT distributor cap and arm, the timing belt cover and the rear and side shaft. Slacken the four camshaft cover screws and remove the camshaft pulley. Remove the rear timing belt and the side state at the rear of the cast cover. Remove the camshaft cover from the engine in the sequence a short amount of a time to release valve spring tension. Turn the engine clockwise and of the frame slips.

Sealing the cover to the cylinder head is achieved by applying a thin layer of RTV silicone sealant to the mating surface along the entire length of the mating surface. Apply sealant to each bearing groove contact separating onto the bearing surfaces, ensure the old sealant is cleared out before applying the new sealant.



Fig. 4 Rocker shaft

1. Oil supply
2. Rocker
3. Valve
4. Seal

20. Fit the push rods in the engine sequence as before.



Fig. 4 Rocker shaft oil supply under

1. Rocker shaft oil supply under
2. Rocker
3. Seal

21. Fit the push rods in the engine sequence as before.

Fit the rocker shaft, ensuring that the oil supply under, that can be located and seal, located correctly.

NOTE: Ensure the located side of the shaft bearings face away from the rollers.

Progressively tighten the rocker shaft assembly bolts.

Rock: 40 Nm (30 lb ft)
Bolt: 20 Nm (15 lb ft)

22. Check that the PDF (Download) is correct. (0.027 to 0.18mm. (0.001 to 0.007in.))



Fig. 4 Following valve clearance

23. Adjust the valve clearance as follows:

Turn the engine until No. 4 cylinder inlet and exhaust valves (marked this timing cover) are both 'top'.

Adjust - No. 1 valve (marked 1/2mm)
No. 2 valve
No. 4 valve
No. 5 valve

Turn the engine until No. 1 inlet and exhaust valves are 'on the top'.

Adjust - No. 3 valve
No. 7 valve
No. 6 valve
No. 2 valve

Valve clearances:

Inlet: 0.15mm (0.006 in.)
Exhaust: 0.18mm (0.007 in.)

Daf 400 Series Workshop Repair Manual

CH Cherryholmes

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the CH Cherryholmes text.

Daf 400 Series Workshop Repair Manual:

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