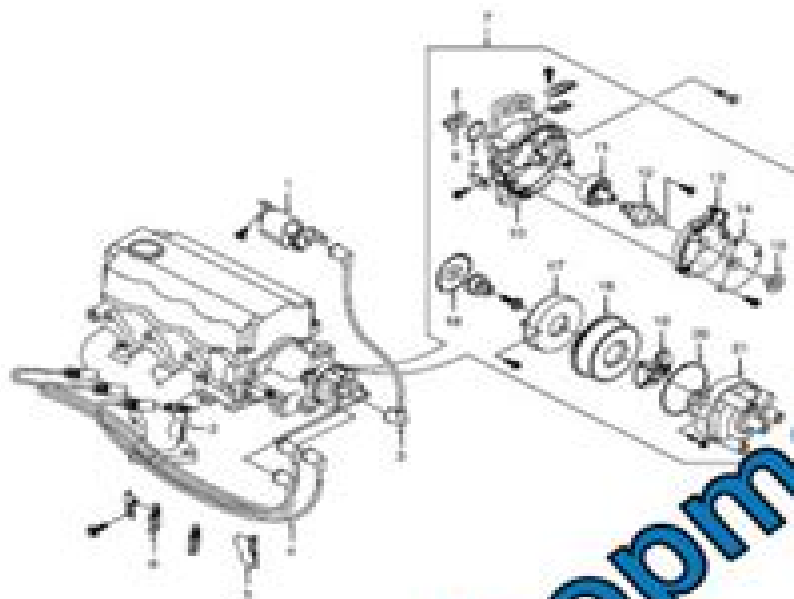


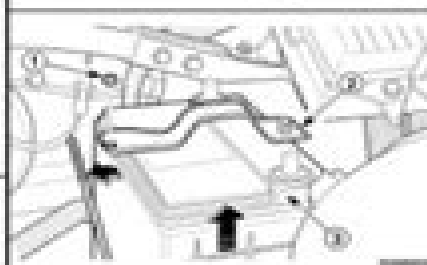
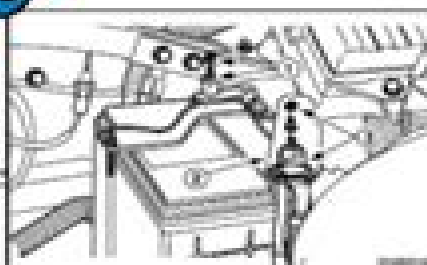
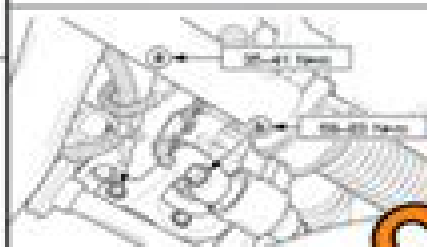
Chevrolet Spark Workshop Manual

ENGINE ELECTRICAL 15E-15 ENGINE ELECTRICAL

IGNITION SYSTEM



- | | |
|-------------------------------|-------------------------|
| 1 Ignition Coil | 16 Spark Sensor Unit |
| 2 Spark Plug | 17 Gasket |
| 3 Ignition Wire (40) | 18 Bushing |
| 4 Ignition Wires (41, 42, 43) | 19 Disc Wheel |
| 5 Support Clamp | 20 Inner Cover |
| 6 Mounting Clamp | 21 Outer Cover |
| 7 Distributor Assembly | 22 Distributor Rotor |
| 8 Coupling | 23 Distributor Cap Seal |
| 9 Distributor Oil Seal | 24 Distributor Housing |
| 10 Distributor Housing | 25 Distributor Cap |
| 11 Distributor Shaft | |



Installation Process

1. Install in the reverse for driver side.
2. Install the engine in the engine mounting lower bracket bolts (25-30 ft-lb) (a).

3. Tighten the engine mounting lower bracket, attach the engine mounting lower bracket and nut to 55-60 ft-lb (55-60 ft-lb) (b).

3. Install the bolts and nut.

Tighten

- Tighten the generator adjusting bolt to 4-7 ft-lb (5-10 ft-lb) (a).
- Tighten the generator lower bracket bolt and nut to 15-20 ft-lb (15-21 ft-lb) (b).
- Inspect the generator drive belt tension.

BATTERY

Removal Procedure

1. Disconnect the negative battery cable and then disconnect the positive battery cable.
 - Remove the battery cable nut to disconnect the negative battery cable (1).
 - Remove the battery terminal cap (2).
 - Remove the battery cable nut to disconnect the positive battery cable (3).

2. Remove the battery.
 - Remove the battery rail nut (1).
 - Remove the battery rail (2).
 - Remove the battery (3).

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Chevrolet Small Block Parts Interchange Manual - Revised Edition Ed Staffel, 2019-08-15 If you're building a salvage yard stroker motor looking to make a numbers matching engine saving money on repurposing factory parts or simply looking to see which parts work together this book is a must have addition to your library This updated edition provides detailed interchange information on cranks rods pistons cylinder heads intake manifolds exhaust manifolds ignitions carburetors and more Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards at swap meets and on the internet Learn what parts can be combined to create various displacements which parts match well with others where factory parts are best and where the aftermarket is the better alternative Solid information on performance modifications is included where applicable The first and second generation of small block Chevy engines have been around for more than 60 years and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small block Chevy Build your Chevy on a budget today

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