

FRONT AXLE (TWO WHEEL DRIVE)

FRONT WHEEL BEARINGS

All Models Except 885N

1. A typical front wheel spindle, wheel hub and bearing assembly is shown in Fig. 1 or 4.

The tapered inner and outer roller bearings are the same size on some models, however if bearings are to be reused they should be reinstalled with mating bearing cones and caps together.

Note that lip of oil seal is installed away from inner bearing. It is recommended that bearings be lubricated with a pressure gun until grease is forced out past seal lip after each 60 hours of operation.

When adjusting wheel bearings, tighten nut to provide 0.003 inch end play to 0.002 inch preload and install cotter pin.

Model 885N

2. The Model 885N front wheel spindle, wheel hub and bearing assembly shown in Fig. 2 is similar to other models except that bearing adjustment is controlled by shims (5). Vary shims as required to provide 0.003 inch end play to 0.002 inch preload and secure heads of cap screws with tabs of lock plate (3).

Shims (5) are available in thicknesses of 0.005, 0.010 and 0.030 inch.

SPINDLES

All Models

3. **R&R SPINDLES.** To remove spindle, support front of tractor and remove wheel. Remove cap screw and washer which retains steering arm and remove steering arm from spindle.

NOTE: If steering arm is tight on spindle, loosen cap screw about two or three turns and tap head of cap screw sharply to loosen steering arm from spindle. Withdraw spindle and remove upper "O" ring and thrust washer or thrust bearing and lower "O" ring. Reinstall by reversing removal procedure and tighten steering arm retaining cap screw to 125 ft.-lbs. torque.

4. **SPINDLE BUSHINGS.** With spindle removed, spindle bushings can be removed from axle extension using a suitable drift punch. New bushings are pre-sized and should not require reaming if carefully installed. Outer ends of bushings should be flush with axle

Fig. 1—Exploded view of front axle, wheel spindle, hub and bearing assembly typical of those used on Models 885 and 895. Model 885N is shown in Fig. 2. Oil seal is installed with lip away from inner bearing.

1. Hub cap
2. Gasket
3. Nut
4. Washer
5. Seal
6. Sleeve
7. Dirt excluder
8. Spindle
9. Thrust washer
10. Thrust seal
11. Tie-rod inner tube
12. Tie-rod outer tube
13. Bushing
14. Axle extension, L.H.
15. "O" ring
16. Steering arm, L.H.
17. Washer
18. Cap screw
19. "O" ring
20. Thrust washer
21. Bushing, front
22. Front pin
23. Thrust insert
24. Bushing, rear
25. Drive shaft
26. Steering arm, R.H.
27. Axle extension, R.H.
28. Main member
29. "O" ring

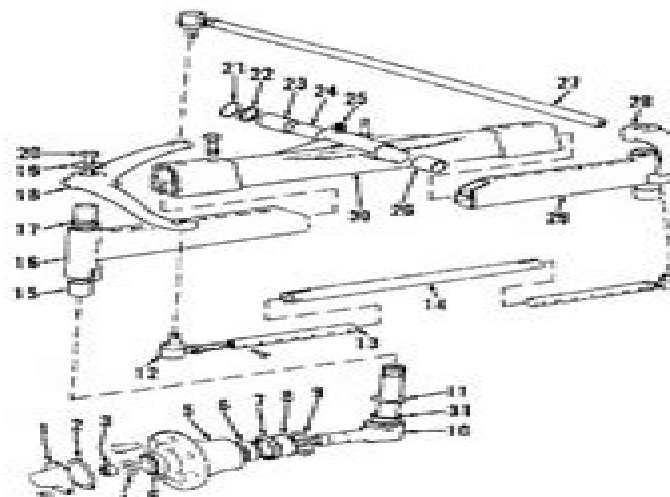
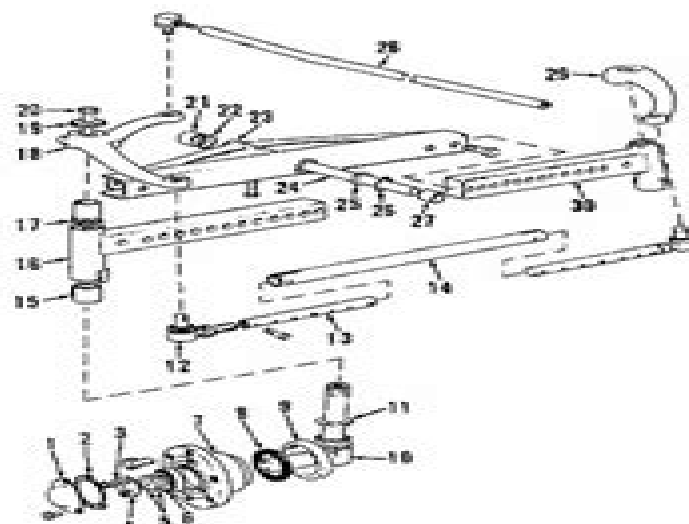


Fig. 2—Exploded view of Model 885N front axle, wheel spindle, hub and bearing assembly. Note shims (5) used to adjust bearings.

1. Hub cap
2. Gasket
3. Lock plate
4. Washer, special
5. Shims (0.005, 0.010, 0.030)
6. Bearings
7. Seal
8. Oil bearing
9. Spindle
10. Thrust washer
11. Thrust seal
12. Tie-rod inner tube
13. Tie-rod outer tube
14. Bushing
15. Axle extension, L.H.
16. "O" ring
17. Steering arm, L.H.
18. Washer
19. Cap screw
20. Bushing, front
21. "O" ring
22. Main member
23. Front pin
24. Thrust washer
25. "O" ring
26. Bushing, rear
27. Drive shaft
28. Steering arm, R.H.



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