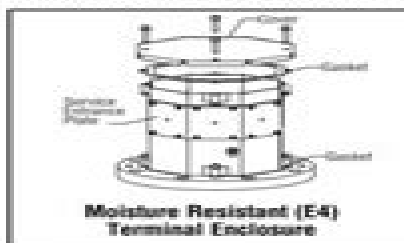
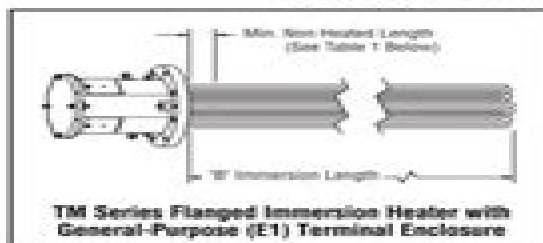


Chromalox®

Installation, Operation and Maintenance Instructions

Type TM- Series Industrial Flanged Immersion Heaters

Note: These instructions relate to all enclosure styles shown within.



GENERAL

⚠ WARNING

FIRE/EXPLOSION HAZARD. Do not exceed the Pressure-Temperature rating of the flange as listed in ANSI B16.5.

Chromalox TM- Series industrial flanged immersion heaters are designed for a wide variety of heating applications.

I. Heater Construction Characteristics:

- High quality resistance wire held in place by compacted Magnesium Oxide Refractory enclosed in a wide variety of sheath materials.
- Low to high watt densities.
- Standard selection of sheath materials include copper, steel, INCOLOY® alloy and stainless steel. This broad selection of sheath materials will operate successfully in many corrosive solutions.

IMPORTANT: It is the responsibility of the purchaser of the heater to make the ultimate choice of sheath material based upon their knowledge of the chemical composition of the corrosive solution, character of the materials entering the solution, and controls which he maintains on the process.

⚠ WARNING

FIRE/EXPLOSION HAZARD. Sheath corrosion can result in a ground fault which, depending upon the solution being heated, can cause an explosion or fire.

SERVICE REFERENCE

DIVISION 4	SECTION TM
SALES REFERENCE (Supersedes PD457-1)	PD457-2
DATE	AUGUST, 2010

- Pipe flange sizes in 3, 5, 6, 8, 10, 12 and 14 inches are standard. Other sizes are also available.
- Units are available with E1 General Purpose, E4 Moisture Resistant and E2 Explosion/Moisture-Resistant terminal enclosures.

⚠ WARNING

FIRE HAZARD. An integral thermostat, if provided, is designed for temperature control service only. Because the thermostat does not fail safe, it should not be used for temperature limiting duty. Wiring to this device is the responsibility of the user.

⚠ WARNING

The system designer is responsible for the safety of this equipment and should install adequate back-up controls and safety devices with their electric heating equipment. Where the consequences of failure could result in personal injury or property damage, back-up controls are essential.

Table 1

Flange Size	Cold End
3"	4"
4"	4"
5"	4"
6"	4"
8"	6"
10"	6"
12"	6"
14"	6"

Note:

Cold ends listed are standard. However, special cold ends may be used upon request.

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