

1.8. Repair

1.8.1. Cylinder Head Bolt

 Tighten the cylinder head bolts in sequence as shown in the figure.

Tightening (Nm)	11.8 (10.7 to 13)
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1.8.2. Valve Clearance

 Adjust the valve clearance in the following manner using a feeler gauge.

 Standard (in mm)

Intake and exhaust ports	0.4 (0.14 in)
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1. Bring the piston to either the No. 1 cylinder in the No. 2 cylinder in the closed position on the compression stroke by turning the crankshaft until the TDC marked line on the crankshaft pulley is aligned the timing pointer.

2. Check to see if there is play in the No. 1 intake and exhaust valve rocker arms.
If the No. 1 cylinder intake and exhaust valve rocker arms are depressed, the No. 4 piston is at TDC on the compression stroke.



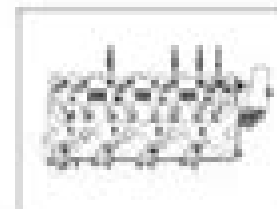
 The timing results can be checked by using the TDC line on the timing pointer.



 Adjust the clearance of valves marked with an asterisk.

Intake and exhaust port adjustment (mm)	0.4 (0.1 to 0.7)
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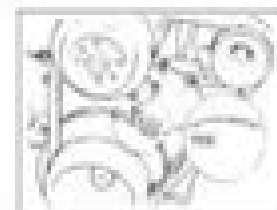
After adjusting the valve clearance referring to the drawing, turn the crankshaft one full turn in the rotation direction and align the TDC mark with the pointer, then adjust the remaining valve clearance.



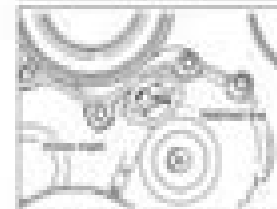
1.8.3. Injection Timing

 Injection
Check the marked line on the crankshaft pulley and timing pointer are aligned.

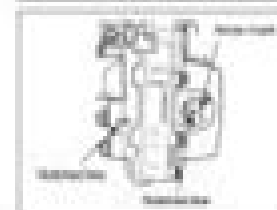
Timing Timing (BTDC)
Engine 1500cc
17" (Plunger L&S) Series
1.0 (10 in)



 Remove the injection hole cover at the back of gear case cover.
Check the alignment between the marked line on the crankshaft gear and the arrow mark of gear case cover.



 Check the marked line on the injection pump is in alignment with the marked line on the timing gear cover.
Check the alignment of the marked lines injection pump and crankshaft.



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Yan Bai



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Daewoo Leganza ,1997 Publication no LE3SM IE7FA Covers 2 litre engines only 1997 99 Service Manual, Liftall
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