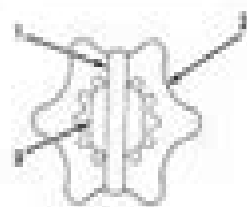


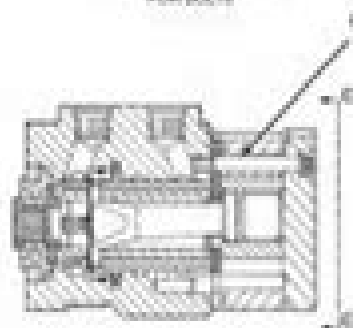
Steering Gear



VIEW 3-2



VIEW 3-1
TRANSVERSE SECTION
FRONT BOLTS



Installation

(1) Parts in the body must be aligned with internal pump gear operation (1) and drive (2) as shown.

(2) Tighten bolts in sequence shown.

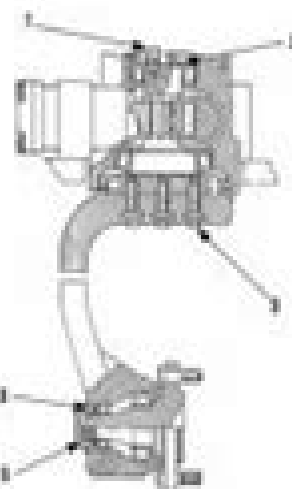
Tighten to a final torque of _____ 14.1 $\pm$ 2.5 ft-lbs
(19.0 $\pm$ 3.5 N-m)

Tighten to a final torque of _____ 25.2 $\pm$ 2.5 ft-lbs
(34.0 $\pm$ 3.5 N-m)

(3) Torque for plug _____ 11.2 ft-lbs (15.0 N-m)

Play to be flush across with or below mounting surface.

Steer Axle And Wheel



Installation

(1) Torque for bolts (shown) _____ 40 $\pm$ 7 ft-lbs
(54 $\pm$ 9.5 N-m)

(2) Use as required to obtain and play of pinion shaft _____ 0.01 to 0.005 in.

(3) Torque for bolts that hold support group to pinion shaft _____ 270 $\pm$ 25 ft-lbs (365 $\pm$ 35 N-m)

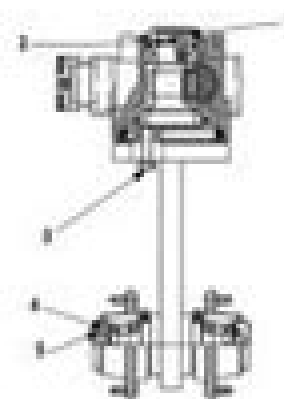
Steer Wheel Bearing Adjustment

a. Tighten nut (2) slowly to 150 ft-lbs (203 N-m) while the steer wheel is turned.

b. Loosen nut (2) completely and tighten again to _____ 40 $\pm$ 5 ft-lbs (54 $\pm$ 7 N-m)

c. Bend a leg of fork (2) into a notch of the nut.

Dual Steer Axle And Wheel



Installation

(1) Torque for bolts (shown) _____ 40 $\pm$ 7 ft-lbs
(54 $\pm$ 9.5 N-m)

(2) Use as required to obtain and play of pinion shaft _____ 0.01 to 0.005 in.

(3) Torque for bolts that hold support group to pinion shaft _____ 270 $\pm$ 25 ft-lbs (365 $\pm$ 35 N-m)

Dual Steer Wheel Bearing Adjustment

a. Tighten nut (2) slowly to 150 ft-lbs (203 N-m) while the dual wheel is turned.

b. Loosen nut (2) completely and tighten again to _____ 40 $\pm$ 5 ft-lbs (54 $\pm$ 7 N-m)

c. Bend a leg of fork (2) into a notch of the nut.

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