

Caterpillar 893 - 3406A (3406)

General Specs:

FUEL	DIESEL
CUBIC INCH DISPLACEMENT	893
CYLINDER BORE DIAMETER	5.400 - 5.402" (137.16 - 137.211 MM)
STROKE	6.500" (165.1 MM)
CYLINDER CONFIG	L 6
ENGINE COMMENTS	90U & 91U, SPACER PLATE

Torque Specs:

MAIN TORQUE	180 - 200 FT/LBS + 115 - 125 DEGREES
ROD BOLT TORQUE	54 - 66 FT/LBS + 115 - 125 DEGREES
CYLINDER HEAD TORQUE	
INTAKE MANIFOLD	
EXHAUST MANIFOLD	
SNOUT TORQUE	
PRECHAMBER TORQUE	

VALVE ADJUSTMENT:

EXHAUST VALVE LASH	.030" COLD (.762 MM)
INTAKE VALVE LASH	.015" COLD (.381 MM)

CRANKSHAFT:

ROD JOURNAL DIAMETER	3.8192 - 3.8208" (97.008 - 97.048 MM)
MAIN JOURNAL DIAMETER	4.7492 - 4.7508" (120.63 - 120.67 MM)
ROD JOURNAL WIDTH	
MAIN BEARING JOURNAL WIDTH	2.094"
ROD OIL CLEARANCE	.0028 - .0066" (.071 - .168 MM)
MAIN BEARING CLEARANCE	.0036 - .0073" (.091 - .185 MM)
END PLAY	.006 - .020" (.152 - .508 MM)

CONNECTING ROD:

PISTON PIN DIAMETER	1.9996 - 2.0000" (50.79 - 50.8 MM)
HOUSING BORE DIAMETER	4.0743 - 4.0753" (103.487 - 103.513 MM)
PIN BORE FINISH INNER DIAMETER	2.0009 - 2.0015" (50.823 - 50.838 MM)
CENTER TO CENTER	10.2980 - 10.3020" (261.569 - 261.671 MM)
BOLT DIAMETER	

CYLINDER HEAD:

MINIMUM THICKNESS	4.3900" (111.506 MM)
WARP SPEC	.004" OVERALL (.102 MM)
EXHAUST VALVE ANGLE	45 DEGREES
INTAKE VALVE ANGLE	30 DEGREES
EXHAUST VALVE RECESS	+.008 TO - .048" (.203 TO - 1.219 MM)
INTAKE VALVE RECESS	+.008 TO - .048" (.203 TO - 1.219 MM)
EXHAUST GUIDE CLEARANCE	.0005 - .0051" (.013 - .13 MM)
INTAKE GUIDE CLEARANCE	.0005 - .0051" (.013 - .13 MM)
EXHAUST SPRING INSTALLED HEIGHT	2.165" (54.991 MM)
INTAKE SPRING INSTALLED HEIGHT	

BLOCK:

BLOCK MAIN HOUSING BORE	5.1133 - 5.1143" (129.878 - 129.903 MM)
DECK HEIGHT	16.744 - 16.756" (425.298 - 425.602 MM)
PISTON COMPRESSION DISTANCE	
PISTON PROTRUSION	
PISTON CLEARANCE	.008" MAX (.203 MM)
RING END GAP	
COUNTERBORE DEPTH	
SLEEVE PROTRUSION	.001 - .005" (.025 - .127 MM)

CAMSHAFT:

INTAKE LOBE LIFT	0.402
EXHAUST LOBE LIFT	0.402

Caterpillar Service Manuals 3406a

Caterpillar Tractor Company



Caterpillar Service Manuals 3406a:

Union Agriculturist and Western Prairie Farmer ,1999 Wisconsin Wood Marketing Bulletin ,2000 **ENR** ,1998
Commerce Business Daily ,1998-07 **Electronics & Wireless World** ,1988 **Cars & Parts** ,1997 *Caterpillar*
3406e Service Shop Manual 5ek 6ts Cat ,1999-01-15 **Fleet Owner** ,1987 **Service Manual** Caterpillar Tractor
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