

#### SPECIFICATIONS

#### I-6, 4-Stroke-Cycle-Diesel

Displacement
Rated Engine Speed
Bore 145 mm (5.7 in
Stroke
Aspiration Turbocharged-Aftercoole
Governor Electroni
Cooling System Keel-Cooler
Heat-Exchanger Coole
Weight, Net Dry (approx.)
Keel-Cooled
Heat Exchanger-Cooled 1673 kg (3688 lb
Refill Capacity
Cooling System
Lube Oil System 64 L (16.9 ga
Oil Change Interval
Caterpillar Diesel Engine Oil 10W30 or 15W40
Rotation (from flywheel end) Counterclockwis
Flywheel and flywheel
housing SAE No. 1 and SAE No.
Flywheel Teeth
SAE No. 1
SAE No. 0
Maximum Exhaust
Backpressure 6.7 kPa /26.9 in water

#### STANDARD EQUIPMENT

#### Air Inlet System

Corrosion-resistant sea water aftercooler, air cleaner/fumes disposal (closed system), jacket water cooled turbocharger, turbocharger inlet OD straight connection

#### Control System

Electronic governing (A4), programmable low idle, electronic diagnostics and fault logging, fuel/air ratio control, electronic throttle position sensor

#### Cooling System

Thermostat and housing, block heater (1500W, 120V AC current), gear-driven jacket water pump, self priming, gear-driven sea water pump with bronze impeller, titanium plate type heat exchanger or separate circuit keel cooling

#### Exhaust System

Watercooled exhaust manifold and turbocharger, round-flanged outlet

#### Flywheel and Flywheel Housings

Standard SAE No. 1 flywheel and flywheel housing. 113 teeth, SAE standard rotation; optional SAE No. 0 flywheel and flywheel housing, 136 teeth, SAE standard rotation

#### Fuel System.

Fuel filter, RH service on port, LH service on starboard; fuel transfer pump; fuel priming pump; flexible fuel lines

#### Instrumentation

Electric service meter, instrument panel (24V), start/stop switch, emergency stop button, maintenance due light, diagnostic light, warning light, maintenance clear switch, start motor magnetic switch, 15 and 3A breakers

#### Lube System

Crankcase breather; oil cooler; spin-on oil filter, RH service on port, LH service on starboard; center sump deep oil pan; oil filler; dipstick, RH service on port, LH service on starboard; gear-driven oil pump

#### Mounting System

Adjustable front support.

#### Power Take-Offs

Hydraulic pump drive, SAE A, 11 tooth spline, 46 ft-lbs max torque, counterclockwise as viewed from front of the engine looking into the drive and turns 1.41 x engine speed, 292 mm crankshaft pulley, 15.88 mm width

#### General

Vibration damper; lifting eyes, RH or LH service options; literature; variable engine wiring; upper rear-facing customer wiring connector and service tool connections

#### ISO Certification

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities.

# **C18 Acert Marine Engine Installation Guide**

Norcontrol Simulation, Atlantis
Aerospace Corporation, Marine
Offshore Simulator Training and
Research Centre (St. John's, N.L.)

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