

Comp	Job	Mod	Qty	Description	Hours
1000	010			Engine-Remove & Install	11.9
1051	010			Air Cleaner-Remove & Install	0.2
1052	010			Turbocharger-Remove & Install	0.6
1059	010			Exhaust Manifold-Remove & Install	0.4
1063	010		E	Aftercooler-Remove & Install-Each	2.1
1063	010		O	Aftercooler-Remove & Install-Both	2.7
1100	010		O	Cylinder Head Assembly-Remove & Install-Both	12.9
1100	010		U	Cylinder Head Assembly-Remove & Install-One	6.4
1100	070		U	Cylinder Head Assembly-Clean-One	1.4
1102	010		S	Rocker Shaft Assembly-Remove & Install-Set (All)	2.0
1102	010		U	Rocker Shaft Assembly-Remove & Install-One	0.5
1107	010		E	Valve Cover-Remove & Install-Each	0.2
1107	010		S	Valve Cover-Remove & Install-Set (All)	0.8
1120	010		O	Valve Cover Base-Remove & Install-Both	2.4
1120	010		U	Valve Cover Base-Remove & Install-One	1.2
1154	010	FR		Engine Support/Bracket-Remove & Install-Front	2.1
1156	010			Flywheel-Remove & Install	5.7
1160	010			Crankshaft Front Seal-Remove & Install	2.1
1161	010			Crankshaft Rear Seal-Remove & Install	6.2
1202	010	NS		Crankshaft-Remove & Install-Sensor	0.2
1205	010			Crankshaft Damper/Pulley-Remove & Install	1.5
1210	010		O	Camshaft-Remove & Install-Both	3.1
1210	010		U	Camshaft-Remove & Install-One	2.6
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1213	010		S	Piston & Liner-Remove & Install-Set (All)	13.9
1213	010		U	Piston & Liner-Remove & Install-One	7.0
1213	010	SA	S	Piston & Liner-Remove & Install-Seal-Set (All)	0.7
1213	010	SA	U	Piston & Liner-Remove & Install-Seal-One	0.7
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Clifford Lane



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