

PreSet® / PreSet Plus® Seal & Spacer Installation Instructions

Replace the seal any time the hub is removed from the spindle. If the spacer has seen duty service, replace the spacer. A new spacer will ensure proper bearing adjustment is maintained. This kit contains one wheel seal and one bearing spacer for selected specific axie type.

Hazard Alert Messages

/NDANGER

A Danger alert indicates a hazardous situation which if not avoided, will result in death or serious injury.

/ WARNING

A Warning siert indicates a hazardous situation which if not avoided, could result in death or serious injury.

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A Caution alert indicates a hazardous situation which if not avoided, could result in minor or moderate injury.

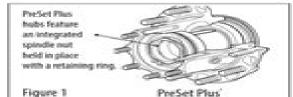
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A note includes additional information that may assist the technician in service procedures.

// WARNING

Prior to installing the bearing spacer in this kit, verify the hub is a ConMet PreSet or PreSet Plus. Only ConMet PreSet and PreSet Plus hubs are designed to fit these components and function properly. Use of this bearing spacer in hubs other than ConMet PreSet or PreSet Plus could result in catactrophic wheel end failure.

PreSet Plus hubs with an integrated spindle nut were introduced in 2013. If your hub is equipped with the integrated PreSet Plus spindle nut (see Figure 1), make note of the different requirements in the following instructions.



Disassembly

- 1. Remove the spindle out system.
- a. If equipped with a one-piece or multi-piece spindle nut, follow the manufacturer or OEM guidelines for removal.
- b. If equipped with a PreSet or PreSet Plus spindle nut, remove the red locking ring from the spindle nut assembly. Use caution not to damage the locking ring.
- c. For the PreSet spindle nut, remove the spindle nut and slide the hub-off of the spindle.
- d. For the PreSet Plus spindle nut, use a breaker bar to loosen the spindle nut. Be aware that PreSet Plus spindle nut installation tongue is 300 ft libs for steer hules and 500 ft libs for drive and trailer hubs. After the spindle nut is initially loosened with a breaker bar, loosen the spindle nut to remove the hub from the spindle. The internal spiral snap ring will act as a hub puller and will aid to removal of the hub from the spindle. On not exceed 50 ft-lbs of tongue when removing the hub from the spindle. If the hub will not come off without exceeding this tongue value, remove the spiral snap ring and the spindle nut ascembly and use a conventional hub puller to remove the hub from the spindle.
- If part of the seal remains on the spindle, carefully remove the part of the seal that remains on the seal journal.
- Remove the outer bearing cone from the hub assembly being careful not to drop it.
- Place the hub on its outboard end and remove and discard the seal.

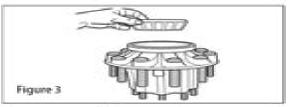


 Remove the inner bearing cone and spacer from the hub ascembly (see Figure 2).

Reassembly

- 1. Place the hub, seal end up, on a clean work surface.
- Visually inspect the inner bearing cup and cone for signs of heat, wear or damage. Reference TMC RP644 for proper component inspection procedures.
- Lubricate the inner bearing cone with the same lubricant as will be used in the hub and install it into the inner bearing cup (see Figure 3).

If during any bearing inspection there is an indication that the existing bearing must be replaced, bearing caps and cones must be replaced as a set. You must only replace bearings with ones approved to use in PreSethabs. Non-approved bearings could result in exercise probable or endplass.



/N WARNING

When using an oil bath system, do not pack the bearing with grease. Greace will prevent the proper circulation of axie listinizant and can cause premiature wheel seal and bearing failure.

 Ensure the hub seal bore is free of rust, dirt, scratches and sharp edges.

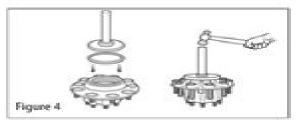
GOT THE

Do not apply any gasket scalant to the scal outer or inner diameter.

5. Position the seal into the hub bore with the "AIR SIDE" white. Use the appropriate ConMet installation plate (see chart below) and a generic seal free head for a flat plate and small mailer to hammer seal into place. Do not hammer directly on the seal. Make sure the seal is uniformly bottomed out in the bore. (see Figure 4). Check to be certain the seal is not cocked and that the seal imper diameter and the inner bearing turn freely.

ConMet Seal Installation Plates

Axie Type	Part Number	
FF Steer	10084010	
FL Steer	10084011	
R Drive	10084012	
TN Trailer	10084013	
TP brailer	10064013	



 flurn the hub over, and place it seal-end down. Place the bearing spacer in the hub cavity ensuring that the small end, if present, faces the outboard end of the hub (see Figure 5).



Conmet Service Manual

BM King



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