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1.4 Backsteil, Welle und Lagerschalen mit
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5. Vorderr Deckel komplettieren

1.7 Inbetriebnahme mit Ölschmierung.



1.8 Abbau der Ölwannegehäuse an
dem Gehäusebohrloch.

Anschraffschlüssel 4,3 Nm



1.9 Falt verheben, Ölwanne der Angetriebe
schließen ggf. austauschen.



Werkstatthandbuch 2011

Werkstatthandbuch 2011

Details

1.1 Angetriebe montieren.
Pins 1 zu Pin 2 für Antriebe mit max. 1 Nm
Montieren. Anschraffschlüssel 1 + 0,5 Nm
angetriebe montieren.
Pin 1 montieren.

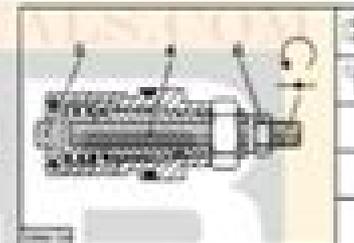
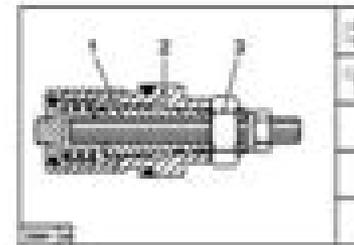
Anschraffschlüssel 0,5 + 1,0 Nm

1.2 Pin 4 bis zur Anlage an Pin 5 montieren.
Anschraffschlüssel 1 + 0,5 Nm
Pin 5 montieren.

Anschraffschlüssel 0 + 0,5 Nm

1.3 Angetriebe montieren.

1.4 Ölwanne mit max. 4,0 + 0,5 Nm



Deutz F3m2011 Service Manual

Michael Brown



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