

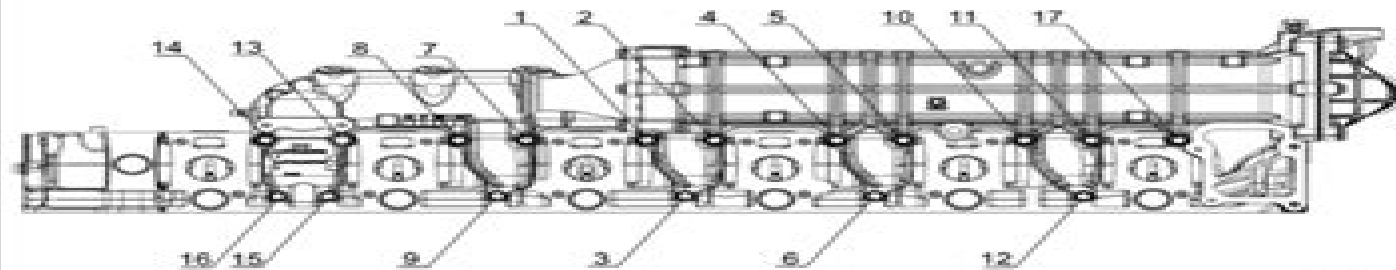
13.5 Installation of the DD13 EGR Cooler Water Manifold Assembly

Install as follows:

NOTICE

Ensure the connecting tubes are lubricated with clean oil; if they are not lubricated, the tubes cannot be fully installed or the rubber can be cut.

1. Install two new Exhaust Gas Recirculation (EGR) cooler water manifold assembly gaskets on to the EGR cooler water manifold assembly.
2. Install the EGR cooler water manifold assembly onto the cylinder head.
3. Install and hand tighten the 17 bolts into the EGR cooler water manifold assembly. Torque the bolts to 30 N·m (22 lb·ft) in the sequence shown.



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4. Install the EGR crossover tube. Refer to section "Installation of the Exhaust Gas Recirculation Crossover Tube" .
5. Install the EGR venturi. Refer to section "Installation of the Exhaust Gas Recirculation Venturi" .
6. Install the mixer pipe. Refer to section "Installation of the Mixer Pipe" .
7. Install the exhaust manifold. Refer to section "Installation of the Exhaust Manifold" .
8. Install the coolant delivery pipe between the EGR cooler water manifold assembly and the oil coolant module; install two clamps onto the hose connecting the delivery pipe to the module. Torque to 3.0 to 3.5 N·m (26 to 26.5 lb·in.).
9. Install the retaining plate with two bolts to connect the coolant delivery pipe to the EGR cooler water manifold assembly. Torque bolts to 20 N·m (15 lb·in.).
10. Install the hot pipe onto the EGR cooler water manifold assembly and the EGR valve with two new spherical clamps and tighten clamp bolts to 12 N·m (9 lb·ft). Refer to section "Installation of the Exhaust Gas Recirculation Hot Pipe" .
11. After installing the hot pipe from EGR cooler water manifold assembly to exhaust manifold, sweep the EGR actuator by hand to verify it does not make contact with the clamps. If contact is made, rotate the clamps as needed to gain clearance.



Dd13 Repair Manual

Liying Dong



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