

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

Dayton® 17" Floor Model Drill Press

Description

Dayton Drill Press features a heavy cast iron base, column collar, work table and head. Work table height is adjustable using rack and pinion. Table can be tilted 45° both right and left, and rotates 360° on a vertical axis. Work table surface is precision ground which features T-slots for secure, accurate mounting of work-piece and a coolant trough. Digital readout displays spindle depth and RPM. Other features of the Dayton drill press are an enclosed ball bearing quill assembly, quick belt change and tension mechanism, positive quick-adjust feed depth stop and a 1 HP, 1725 RPM motor. A chuck and chuck arbor are included.

Dayton drill press are ideal for use in home shops, maintenance shops and light industrial applications. Spindle speeds are adjustable for drilling steel, cast iron, aluminum, wood and plastic.

Unpacking

Refer to Figure 1.

⚠ WARNING Be careful not to touch overhead power lines, piping, lighting, etc., if lifting equipment is used. Drill press weighs up to 216 lbs. Proper tools, equipment and qualified personnel should be employed in all phases of unpacking and installation.

Crates should be handled with care to avoid damage from dropping, bumping, etc. Stone and unpack crates with correct side up. After uncrating drill press, inspect carefully for any damage that may have occurred during transit. Check for loose, missing or damaged parts. If any damage or loss has occurred, claim must be filed with carrier immediately. Check for completeness. Immediately report missing parts to dealer.

Check for shipping damage. If damage has occurred, a claim must be filed with the carrier immediately. Check for completeness. Immediately report missing parts to dealer.

The drill press is shipped unassembled. Locate and identify the following assemblies and loose parts:

- A Head Assembly
- B Table
- C Base
- D Column Assembly

- E Feed Handle Knob
- F Feed Handle
- G Table Handle
- H Table Handle Knob
- I Center Pulley Assembly

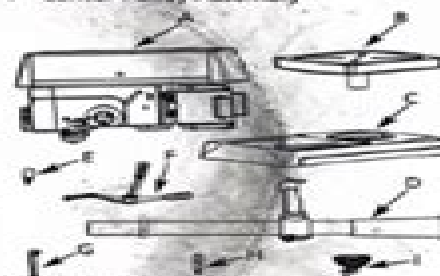


Figure 1 - Unpacking

Not Shown: Drill Chuck with Key, Arbor, Drill Bit, M8 x 24 Key, Plate, M5 x 16 Tap Screw, five M10 x 40 Socket Head Bolts, 3, 5 and 8mm Hex Wrenches, two M8 x 125 Hex Head Bolts, two M8 Lock Washers, four M8 Flat Washers, and two M8 Hex Nuts.

IMPORTANT: Many unpainted steel surfaces, such as column and table top, have been coated with a protectant. To ensure proper fit and operation, remove coating. Coating is easily removed with

mild solvents, such as mineral spirits, and a soft cloth. Avoid getting solution on paint or any of the rubber or plastic parts. Solvents may deteriorate these finishes. Use soap and water on paint, plastic or rubber components. After cleaning, cover all exposed surfaces with a light coating of oil. Paste wax is recommended for table top.

⚠ WARNING Never use highly volatile solvents. Non-flammable solvents are recommended to avoid possible fire hazard.

Specifications

Chuck size	1/25-5/8, JT3
Spindle taper	MT2
Spindle travel	5"
Quill diameter	2.047"
Quill collar diameter	2.60" (66mm)
Column diameter	3.15"
Speeds	16
RPM	128-3476
Swing	17"
Table size	11 1/2 x 13"
Table working surface	11 1/2 x 13"
T-slots (diagonal)	4 x 14mm
Base size	12 1/4 x 19 1/4"
Base working surface	10 1/4 x 11"
Drilling capacity (cast iron)	5/8"
Distance, spindle to table	1 1/2-25"
Distance, spindle to base	45"
Overall height	65 1/4"
Weight	206 lbs
Shipping weight	216 lbs
Motor	1 HP, 120/240 V, 1725 RPM
	10.2/5.1 Amps, 60 HZ

General Safety Information

⚠ WARNING For your own safety, read all of the instructions and precautions before operating tool.

ENGLISH

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Dayton Drill Press Manual

Raffaela Di Napoli



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