



OPERATING INSTRUCTIONS & PARTS MANUAL
14" VERTICAL WOOD/METAL 4-SPEED BANDSAW
MODEL 3Z981

FORM
552772
08090

DAYTON ELECTRIC MANUFACTURING CO. CHICAGO 60648

0585-12671M

READ INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO INSTALL, OPERATE OR SERVICE THE DAYTON BANDSAW. FAILURE TO COMPLY WITH INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE!
RETAIN INSTRUCTIONS FOR FUTURE REFERENCE.

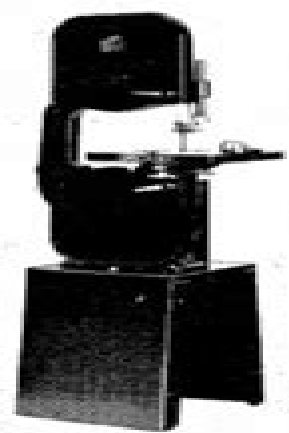


Figure 1

Description

The Dayton 4-speed, vertical, wood/metal cutting bandsaw offers cutting versatility of woods, plastics, and metals up to 27" wide. The bandsaw is an easy to use essential piece of equipment for custom work. Besides straight cuts the saw is capable of cutting curves and compound curves whenever required. The saw features a large, 14" x 14" cast iron table with miter slot. The table tilts at 45 degrees. Miter gauge and rip fence accessories, shipped with each bandsaw, are included for precision cutting. Rugged cabinet type base houses the motor, switch, and line cord. Additional features are sealed ball bearing computer balanced 14" aluminum wheels; sealed ball bearing guides, top and bottom; and sawdust exhaust port. One wood cutting blade is included.

A Dayton 3/4 HP, 1725 RPM motor (Dayton Part No. 5K460) is recommended for the 14", 4-speed bandsaw. The motor is single phase, capacitor start, manual thermal protector, ball bearing, with NEMA 56 frame. The motor must be purchased separately.

Unpacking

Carefully unpack the bandsaw, stand, and all loose items from the carton.

1. Check for shipping damages. Check your Dayton bandsaw immediately and thoroughly for any

damage that may have occurred during shipping. If any damage has occurred, a claim should be filed with the carrier for fast action.

2. Check for completeness. Immediately report missing parts to dealer.

IMPORTANT: MANY UNPAINTED STEEL SURFACES SUCH AS SHAFTS AND TABLE TOPS HAVE BEEN COATED WITH A PROTECTIVE COATING. IN ORDER TO INSURE PROPER FIT AND OPERATION THE COATING MUST BE REMOVED. THE COATING IS EASILY REMOVED WITH MILD SOLVENTS SUCH AS A PAINT THINNER, OR KEROSENE AND A SOFT CLOTH. NONFLAMMABLE SOLVENTS ARE RECOMMENDED. AFTER CLEANING COVER ALL EXPOSED SURFACES WITH A LIGHT COATING OF OIL.

CAUTION: Never use highly volatile solvents. Avoid getting cleaning solution on paint or any rubber parts, as it may tend to deteriorate these finishes. Use soap and water on rubber components.

Specifications

Capacity	5 1/2" Cutting height; 27" wide
4 Speeds	3,000 FPM, 260 FPM, 210 FPM, 175 FPM
Table size	14" x 14"
Table tilt	45 degrees
Table height from base of casting	19"
Table height from floor using standard base	43"
Overall height	63"
Blade wheels	14" Aluminum, balanced
Wheel and guide bearings	Sealed ball bearings
Exhaust port	1 1/4" Male
Overall dimensions	{ 18" Deep
without stand (facing nameplate)	{ 27" Wide
	{ 41" High
Stand dimensions	19" Deep
(facing switch, at base)	{ 18 3/4" Wide
	{ 24" High
Switch	{ Double Pole Cutler Hammer locking
	{ rocker with removable lock.
Motor	{ 3/4 HP, 1725 RPM, capacitor start,
	{ 115/230V, ball bearing, NEMA 56
	{ frame, manual thermal protector.
	{ (Dayton Part No. 5K460).
Blade (included)	{ Wood 93 1/2" long, 3/8"
	{ wide, .021 thick.
Blade capacity (width)	1/8" min., 1/2" max.
Gross weight	198 lbs.

Dayton 3z981 Bandsaw Manual

JG Myers



Dayton 3z981 Bandsaw Manual:

Band Saw (Missing Shop Manual) Skills Institute Press,2011-01-01 This handy pocket sized guide offers all the tips tricks and ideas a woodworker or furniture maker needs to get the most out of this indispensable tool *Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Saw, Band, Metal Cutting, Model S87 (Don G. Jenness Co., Inc.) (3405-00-294-9591).* ,1991 *T.M.T.C. Band Saw Manual/automatic* Taiwan Machinery Trade Center (U.S.A.), Inc,1975 Operator's Manual ,1973 **The Beginners Guide to Band Saws** Clayton M Rines,2020-12-12 The ultimate companion for an invaluable piece of woodworking tool The pertinent factors that need to be considered before buying a band saw Detailed explanation on the parts of the band saw How to set up carry out maintenance operations and put safety practices into operation when using the band saw How to use the band saw to cut different types of lines and projects For anybody serious about woodworking as a hobby or as a source of income the bandsaw is a piece of investment that comes first This piece of invaluable machinery is perfect for cutting designs of all shapes and sizes This must have guide on the bandsaw gives detailed and straightforward explanations on everything you need to know about the band saw The Beginners Guide to Band Saws gives you insights on what to look out for when buying a bandsaw the machine s functional parts the different blade types accessories needed to make the bandsaw working a memorial experience and much more Also included are bite sized tips on how to troubleshoot problems that might otherwise prove a stumbling block to making effective use of your machine This book must be your companion on your woodworking journey and most especially getting to understand and putting your bandsaw to use It is designed with everyone in mind both experienced hands looking to refresh their wealth of knowledge and beginners needing guidance From the foundation knowledge to advanced methods there is something for you Every information and step is written in an engaging manner that makes it easy for you to assimilate and practice GET this book to maximize the potentials of your bandsaw today

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