

two M8 x 30 cap screws into tapped holes in planetary carrier (4) to aid in removing carrier assembly from wheel hub (21). Withdraw planetary carrier assembly from wheel hub. Remove snap ring (11), thrust washer (12) and sun gear (13) from axle shaft. Remove slotted nut (16) and washers (17), then withdraw ring gear (14) and gear hub (19). Remove wheel hub (21) from swivel housing. Remove oil seal (23) and bearings (20 and 22) as necessary.

To disassemble planetary unit, push planetary shafts (5) out of planetary carrier and remove thrust washers (6), planetary gears (7) and bearings (8).

To reassemble, heat bearing cones to a temperature of 80° C (175° F). Place inner bearing cone (22) into wheel hub, then install seal (23) with lip facing the bearing. Lubricate seal lip with grease. Install outer bearing cone (20) on ring gear hub (19). Install wheel hub and ring gear assembly onto swivel housing and adjust bearings as follows:

Tighten slotted nut (16) until a torque of 8-12 N·m (6-9 ft.-lbs.) is required to rotate wheel hub (Fig. 7). When bearings are correctly adjusted, stake outer flange of slotted nut into slots of hub carrier shaft to prevent nut from loosening.

Assemble planetary gears, bearings, thrust washers and pins in planetary carrier; Apply suitable instant gasket maker compound to mounting surface of planetary carrier, then install carrier in wheel hub. Install sun gear, thrust washer and snap ring on axle shaft.

End clearance (C—Fig. 8) between axle shaft (28) and cover stop washer (10) should be 0.2-0.4 mm (0.008-0.016 inch). To adjust end clearance, proceed as follows: Measure distance (A) from outer surface of planetary carrier (4—Fig. 9) to end of axle shaft (28). Measure distance (B—Fig. 8) from mounting surface of cover (2) to shoulder of counterbore as shown in Fig. 10. Select shims (9—Fig. 8) as necessary so that total thickness of stop washer (10) and shims is 0.2-

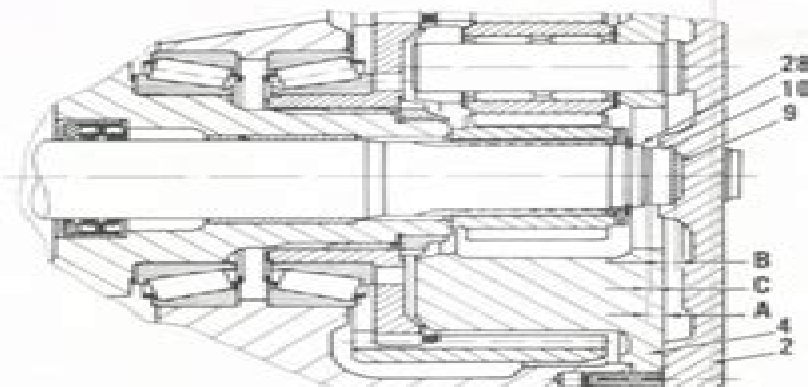


Fig. 8—End clearance (C) between axle shaft (28) and stop washer (10) is adjusted by means of shims (9). Refer to text and Fig. 9 for dimension (A) and Fig. 10 for dimension (B).

- 2. Cover
- 4. Planetary carrier
- 9. Shims
- 10. Stop washer
- 28. Axle shaft

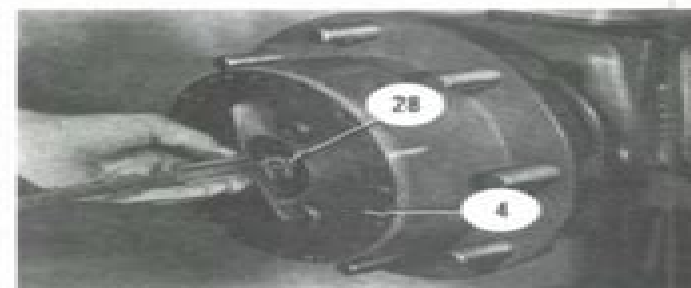


Fig. 9—Measuring distance from outer surface of planetary carrier (4) to end of axle shaft (28).



Fig. 7—To adjust wheel bearing preload, fabricate an adapter plate with a nut and bolt in the center that can be attached to wheel hub. Use a torque wrench to check rolling torque as shown. Refer to text.

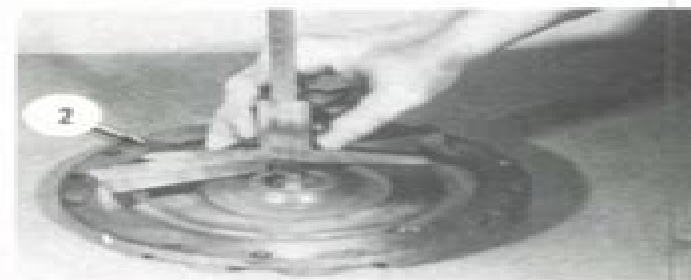


Fig. 10—Measuring distance from mounting surface of cover (2) to shoulder of counterbore.

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