# TECHNICAL AND OPERATING MANUAL OF THE EXPANDABLE BATON - STANDARD VERSION -

Before the first use of the baton read carefully through this technical and operating manual. Practical use should be consistent with law and operating manual. The baton should not be used by someone, who did not properly familiarize oneself with the use of this baton. The baton IS NOT intended for everyday police use (professional use). For professional use the hardened version ExB-16H or ExB-21H is intended.

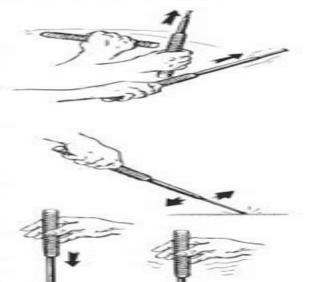
#### TO OPEN

- 1. Grasp the baton strongly in your hand by the rubber grip surface.
- 2. Sharply flick the baton in horizontal or little downward direction fast enough to eject the baton and to cause the hard locking of cones endings of tubes. The faster you open the baton, the stronger it holds in the open position, but subsequently it could be more difficult to close it. Never open the baton aimed at some other person!
- When using the baton always have it under control. Strike directed against a head, face, neck or vital organs could be potentially lethal.
- If in the case of wrong opening the baton or upon performing a defensive technique the baton partly closes and use the opening move according to the part 2.

#### TO CLOSE

For easier release of locked cones it is recommended to tap slightly tip of the baton on solid ground. When closing the baton hold it just with your thumb and forefinger and let its weight direct it perpendicularly to the ground. Do not hold it firmly in your closed hand since in such case the baton often is not directed perpendicularly! When collapsing the baton by quick swing without excessive force strike its tip downward in a vertical motion against hard, flat and if possible smooth surface. Rapidity of the swing is here more important than force!

ATTENTION! During the closing process the baton affects by its strong power this surface and could cause its damage. Strike about a soft or elastic surface, like wooden floor or carpet, shall not release locking of cones endings. Never close it on a dirty surface (e.g. sand or dust), to avoid the contamination inside the baton. Never close the baton without the spring guide cap. After releasing the tubes it is not necessary to hammer the baton into the rubber handle, as there is a risk of damaging the surface.



#### MAINTENANCE

Make periodically preventive control of the baton, whether it is not damaged. Check, whether tip of the baton did not become loosened. Should it become loose, apply adhesive Loctite 270 into threads and tighten it quickly. Concurrently perform preventive cleansing.



Prior to examination or cleaning the baton is disassembled into three parts: spring guide cap, rubber handle and two connected expandable tubes.

You can use Silicone oil for preservation of outside parts of baton. When you do it be extremely careful not to put the oil on interface of cones. In the case the baton is not locking in the open position correctly, one of the main reasons is the fact that there is the oil on the contact area of cones. It is therefore necessary to degrease it thoroughly.

# **Corrections Baton Instructor Manual**

**Madhusudan Lal Chandak** 

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