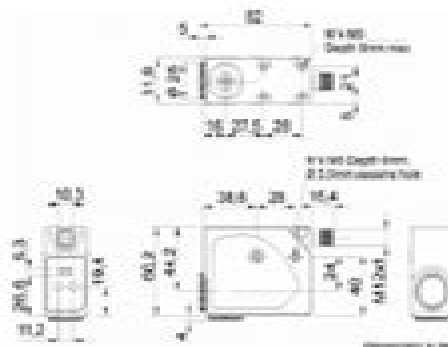




TL46-W
Contrast sensor

INSTRUCTION MANUAL

DIMENSIONS



Dimensions in mm

SETTING

DETECTION BACKGROUND

- Position mark in front of the sensor light spot and press **MARK** push-button until the **READY** LED (green) turns OFF.
- The sensor detects the mark alternating the red, green and blue emissions.
- Avoid mark movements during this phase.



- Position the background in front of the sensor light spot and press **BGCD** push-button. The sensor detects the mark alternating the red, green and blue emissions. Avoid background movements during this phase.



The **DARKLIGHT** operating mode is automatically selected by the sensor. Dark mark - light background = dark mode; light mark - dark background = light mode.

- If the **READY** LED is permanently ON, the detection is successful.
- If the LED blinks slowly, the detection has failed due to insufficient contrast.
- The sensor returns to the previous setting by pressing **MARK** or **BGCD** push-button.
- Repeat the procedure from the beginning.

PNP/NPN OUTPUT SETTING

- The digital output can be PNP or NPN configured.
- To change output press **MARK** and **BGCD** contemporaneously for 2 sec.

- The setting is signalled by the status change of the **READY** LED.
- If the **READY** LED turns off after a 1 sec. pulsation, release push-buttons only after the re-actuation of the LED (2 sec).
- The output setting is signalled by the **READY** LED. Releasing the push-buttons the **READY** LED blinks once if the PNP output is set. Similarly twice if the NPN output is set.

1 sec pulsation of MARK and BGCD	1 sec pulsation of MARK and BGCD	Release of push-buttons

OVERLOAD

- The digital output overload is signalled by the rapid blinking of the **READY** LED.

ACCESSORY FUNCTIONS

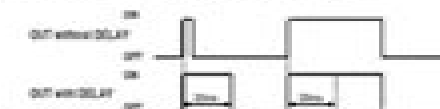
ANALOGUE output

The analogue output supplies a voltage proportional to the signal received by the sensor. The voltage supplied is 0 - 5 V.

The maximum voltage is obtained with reflective objects, on 80% while the voltage is equal to 2.2 V.

DELAY SETTING

The **DELAY** interval is 20ms, the minimum duration of the active output allowing the slower interfacing systems to detect shorter pulses.



Delay activation

- Connect Delay signal (grey wire) to power supply.

Delay deactivation

- Connect Delay signal (grey wire) to 0V or leave unconnected.

CONTROLS

OUT LED (yellow)
The out LED indicates the output status.



READY LED (green)
During functioning, the green LED permanently ON indicates a normal operating condition; fast blinking indicates an output overload condition.

MARK PUSH-BUTTON
The mark detection procedure is activated by pressing **MARK** push-button.

BGCD PUSH-BUTTON
The background detection procedure is activated by pressing **BGCD** push-button.

See the "SETTING" paragraph for setup procedure indications.

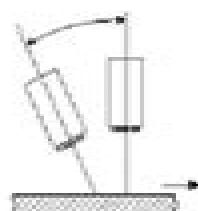
INSTALLATION

The sensor can be positioned by means of the two Ø4.5mm housing's holes using or threaded 3/64 holes with 4mm max. depth.

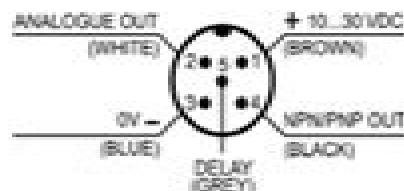
Warning: the use of excessively long screws can damage the product.
The connector can be oriented at five different positions, rotating the block. The position chosen is guaranteed by a mechanical blocking system. The rotation can be carried out even after sensor installation as the connector block is completely self-contained inside the housing.



The operating distance is measured starting from the lens front face. The reading direction can be changed inserting the cap and lens.
Mark detection on a reflective surface is improved adjusting the beam direction to 0° ... 20° from surface axis.



CONNECTIONS



The sensors are NOT safety devices, and are NOT NOT to be used in the safety control of the machines where installed.

REGULATORY COMPLIANCE

We can't assume any liability for any damage or loss of data caused by the use of the TL46-W sensor and its accessories.

WARNING

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DL46W000 Rev.02

Datalogic Vipernet Manual

Jianjun Gao



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