# POWER-ASSISTED STEERING

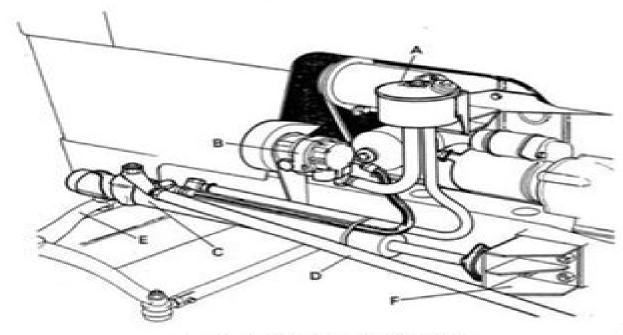


Figure 25. UNITS OF POWER-ASSISTED STEERING

A. Samerani

E. Pump E. Sheering arm

- C. Hydraulic ram
  F. Another bracket
- D. Group See

#### Operation

The Hydrosteer power-assisted steering system consists of an oil reservoir, engine-driven pump and hydraulic ram. The steering column and box are the same as used on the manual steering system, but the drag link is connected to the manual bell pin on the hydraulic ram instead of being attached directly to the left-hand steering lever.

When the steering wheel is turned the ram remains stationary initially and the manual ball pin moves the spool in the visive housing. This directs the pump output to the appropriate side of the piston, causing a rapid build-up of pressure until it is sufficient to provide the assistance required to turn the wheels. The flow of oil and resulting movement. of the ram is maintained within the limits of the wheel travel so long as the steering wheel is turned enough to keep the spool displaced from its central position.

When the steering wheel remains stationary the spring on the valve spool holds the spool in the central position. Oil then flows past the spool lands and returns to the reservoir. Since only a small amount of back pressure then exists in the system the pump delivers oil at low pressure to both sides of the piston and a balanced condition exists.

In the event of the front wheels being subjected to a shock load, such as is encountered when travelling over rough ground, the steering wheel and therefore, the valve spool remain stationary, but the ram and, therefore, the spool housing, is displaced.

# **Case 850 Backhoe Manual**

**Christian Drosten** 

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