

LDV 400 Series 1989-1996 Workshop Manual

CAMSHAFT COVER

The camshaft cover is formed from the same material as the cylinder head, it carries the upper part of the camshaft bearings, the lower half being cast in the cylinder head. The bearings are lubricated, therefore the top two are a main bearing.

Camshaft and float: 0.027 to 0.18mm. (0.001 to 0.007in.)

A steel insert in the cast cover runs in a groove machined in the camshaft, to cover the camshaft and float.

The camshaft cover is located with two dowels and retained by four bolts.



To remove the camshaft, turn the engine (SAFE POSITION) clockwise, then remove the HT distributor cap and arm, the timing belt cover and the rear and side shaft. Slacken the lock nut on the rear and remove the camshaft pulley. Remove the rear timing belt and the side plate at the rear of the cast cover. Remove the camshaft cover. The correct sequence is vital, as it is a time to release valve spring tension. Note the position of the timing belt and of the harness clips.

Sealing the cover to the cylinder head is achieved by applying a thin layer of RTV silicone high-temperature bonding paste along the entire length of the mating surfaces. Do not be adjacent to each bearing provide contact separating onto the bearing surfaces; ensure the old sealant is cleared out before applying the new sealant.



Fig. 8 Rocker shaft

1. Oil supply
2. Rocker
3. Spring
4. Lever

20. The rocker shaft must be dismantled in the sequence shown in:



Fig. 9 Rocker shaft oil supply unit

1. Remove shaft oil supply unit
2. Washer
3. Nut

21. Fit the push rods in the same sequence as before.

Fit the rocker shaft, ensuring that the oil supply unit, float arm to washer and nut, is seated correctly.

NOTE: Ensure the flanged side of the shaft bearings face away from the rocker.

Progressively tighten the rocker shaft assembly bolts.

Push: 40 Nm (29 lb ft)
Bolt: 20 Nm (15 lb ft)

22. Check that the PDF is correct (see below).
PDF: 0.15 mm (0.006 in.)
PDF: 0.15 mm (0.006 in.)
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PDF: 0.15 mm (0.006 in.)

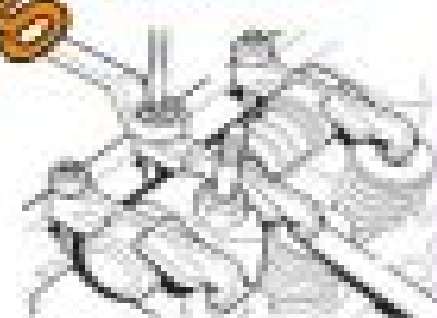


Fig. 10 Following valve adjustment

23. Adjust the valve clearance as follows:

Turn the engine until No. 4 cylinder inlet and exhaust valves (marked this timing cover) are facing back.

Adjust: No. 1 valve (marked 1/2 turn)
No. 2 valve
No. 4 valve
No. 5 valve

Turn the engine until No. 1 inlet and exhaust valves are 'on the edge'.

Adjust: No. 3 valve
No. 7 valve
No. 6 valve
No. 2 valve

Valve clearances:

Inlet: 0.15 mm (0.006 in.)
Exhaust: 0.15 mm (0.006 in.)

Daf 400 Series Workshop Repair Manual

Ying Liu



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